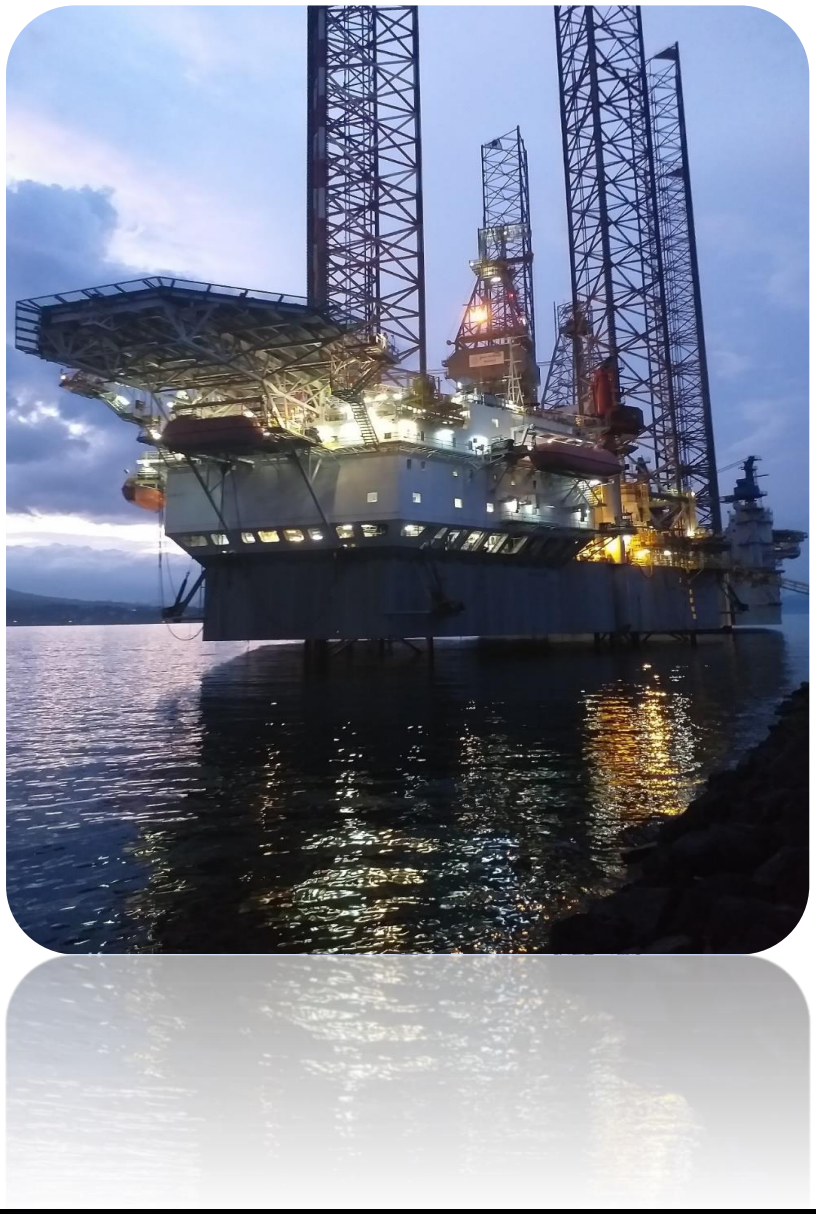
Norve

BOLT INSPECTION REPORT - JULY 2019



BOLT INSPECTION REPORT

Address: BP 469, Limbe - Cameroon, Central Africa.
Cell: +237-676174124, +237656055894
Landline: +237233711104

Project Summary

Inspection Dates:	JULY 13 - 17, 2019
Main Scope(s):	20% Bolt Inspection of Derrick & 100% on Dolly Track
Site Location:	Limbe, Cameroon
Inspector (s) :	Obasi Ifeanyi K. (RAT L2 / Inspection Engineer) Kingsley Ellad (RAT L2 NDT) Romaric C. (RAT L3)
Job Name:	Borr - Norve Derrick Inspection / Bolt Inspection & Survey
Job Number:	N/A
Report Number:	Binde/Bolts/07-01
Approved By:	Atoh Ntumngia
Office Telephone Number:	+237233711104
Department Email Address:	Bindendt@gmail.com

BOLT INSPECTION REPORT

Address: BP 469, Limbe - Cameroon, Central Africa.
Cell: +237-676174124, +237656055894
Landline: +237233711104

Executive Summary

Project Work Scope

Binde NDT and Engineering Services inspection abseilers were contracted by Borr. Drilling to conduct a 20% bolt inspection / Torque check on the Derrick tower of the Jackup Rig. The FWD, AFT, STBD, PORT and Dolly Track Bolts (and structural members) were inspected on the stress riser connection points (Walk ways and Catladders only visually inspected) ensuring all bolts from the last 5years is 100% covered.

Project Summary

The entire Derrick Bolts were visually inspected and total amount of 2434 bolts were torqued on the Load Bearing connection points (Stress risers) and Dolly Track connection points. The bolts were torqued to +/- 10% lb-ft values for Derrick anchor bolts as per client and manufacture specification with a manual Torque Wrench . Bolts were marked with ''Yellow'' paint with a Single Oblique ''/'' as per client requirement.

Summary of Findings

- All bolts were Re-checked/ Torqued to specified lb-ft values as per client and manufacturer specification.
- 4 loose bolts were recorded on the Dolly track support beams and was torqued to specified values with bolts and anco pins still in good condition, no corroded bolts were found and no bolts were needed to be replaced at the time of inspection.
- Buckled structural member resulting to linear tear (35mm by length) was recorded on FC-26 (FWD-SIDE) connection point as shown on the CVI page with no loose bolt recorded after a Torque check. (Refer to Derrick Close Visual Report for more details)

Corrective Action Taken

No corrective action needed to be taken at the time of inspection.

Recommendations / Conclusions

Buckled structural member should be reinforced or replaced following OEM specification.
Regular Torgue check should be established with greater focus on Load bearing areas and 100 % on Dolly Tracks.

Responsible Inspector

Obasi Ifeanyi K.



Materials and Metallurgic
Rope Access IRATA L2
Advanced NDT Inspector (AUT, PEC, MFL, IRIS)
ASNT L2 (ET, UTM, UTF, VT, MPI, LPT, RFI & DRT)
ABS/DNVGL/LLOYDS/BV-Class Inspector.

BOLT INSPECTION REPORT

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Contents :

- Derrick information
- Derrick drawings
- Bolt torque values (FWD, PORT, AFT, STBD & Dolly Track)
- Photograph reports

BOLT INSPECTION REPORT

Address: BP 469, Limbe - Cameroon, Central Africa.
Cell: +237-676174124, +237656055894
Landline: +237233711104

REPORT DETAILS

REPORT NUMBER:	Binde/Bolts/07-01	**PAGE NUMBER:**	**1**
NDT PROCEDURE NO.:	Binde/Bolts/Rev-02	**JOB NUMBER:**	
ACCEPT/CRITERIA:	As per client specification	**INSPECTION DATE(S):**	13-07-2018

CLIENT/SITE DETAILS

CLIENT'S NAME:	Borr Drilling	**VESSEL/SITE NAME:**	Norve
VESSEL/ SITE LOCATION:	Limbe, Cameroon	**VESSEL/SITE CATEGORY:**	Jack up
DERRICK TYPE:	Double Derrick	**CLASSIFICATION SOCIETY:**	ABS
DERRICK SERIAL NO.:	N/A	**VESSEL IMO NUMBER:**	N/A
DERRICK HEIGHT:	+/- 70 Mtrs	**DERRICK DRAWING AVAILABLE:**	Yes
DERRICK CONNECTIONS:	Bolted	**PREVIOUS REPORT NO.:**	N/A

EQUIPMENT DETAILS

NUMATIC WRENCH:	N/A	**MANUAL WRENCH:**	Micro Hans Torgue Wrench
NUMATIC WRENCH SERIAL:	N/A	**MANUAL WRENCH SERIAL:**	T439702
NUMATIC WRENCH CAL. DATE:	N/A	**MANUAL WRENCH CAL. DATE:**	2019.09.06
NUM. WRENCH TORQUE RANGE:	N/A	**MAN. WRENCH TORQUE RANGE:**	100 - 700 FT- LB

ADDITIONAL EQUIPMENT

HYDRAULIC WRENCH:	N/A	**MANUAL WRENCH:**	N/A
HYDRAULIC WRENCH SERIAL:	N/A	**MANUAL WRENCH SERIAL:**	N/A
HYDRAULIC WRENCH CAL. DATE:	N/A	**MANUAL WRENCH CAL. DATE:**	N/A
HYD. WRENCH TORQUE RANGE:	N/A	**MAN. WRENCH TORQUE RANGE:**	N/A

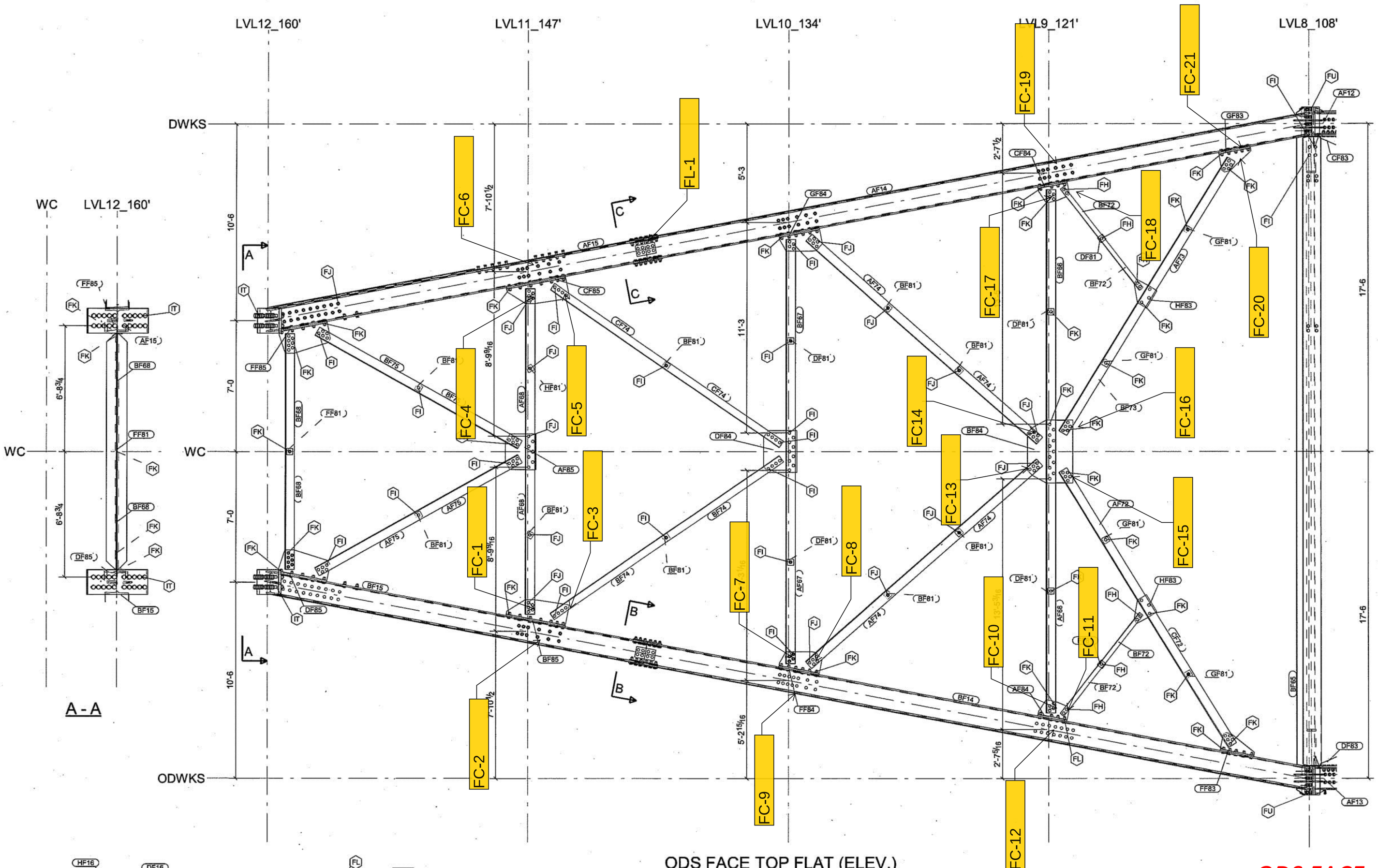
ADDITIONAL EQUIPMENT

HYDRAULIC WRENCH:	N/A	**MANUAL WRENCH:**	N/A
HYDRAULIC WRENCH SERIAL:	N/A	**MANUAL WRENCH SERIAL:**	N/A
HYDRAULIC WRENCH CAL. DATE:	N/A	**MANUAL WRENCH CAL. DATE:**	N/A
HYD. WRENCH TORQUE RANGE:	N/A	**MAN. WRENCH TORQUE RANGE:**	N/A

DERRICK BOLTS SUMMARY

BOLT SIZE	BOLT TORQUE VALUE	TOTAL NO. OF BOLTS	NO. OF BOLTS INSPECTED	% CHECKED
1inch	425 - 508 ft lbs	2434	2434	**100**

NAME/QUALIFICATIONS OF INSPECTOR:	Obasi Ifeanyi K. RAT L2 / Inspection Engr.	**NAME OF CLIENT REP:**	Borr Drilling
SIGNATURE/STAMP OF INSPECTOR:		**SIGNATURE/STAMP OF CLIENT:**	



A - A

B - B

C - C

ODS FACE TOP FLAT (ELEV.)

Connections Inspected - Nbr of Bolts

FC-1 = 15
FC-2 = 05
FC-3 = 04
FC-4 = 05
FC-5 = 04
CF-6 = 15
FC-7 = 04
FC-8 = 05
FC-9 = 12
FC-10 = 04
FC-11 = 02
FC-12 = 08
FC-13 = 05
FC-14 = 05
FC-15 = 05
FC-16 = 05
FC-17 = 04
FC-18 = 02
FC-19 = 08
FC-20 = 05
FC-21 = 09
FL-1 = 48

ODS FACE
FWD VIEW - DWG No S1-01

NOV

BINDE NDT
INSPECTION & ENGINEERING SERVICES

ODS

LVL8_108'

LVL7_96'6"

LVL6_85'

LVL5_75'

DWKS

WC

ODWKS

FC-22

FC-24

FC-25

FC-23

17'-6

15'-0 1/16"

2'-5 15/16"

6'-7

15'-10 1/8"

14'-3 1/2"

2'-6 1/4"

9 1/8"

C - C

OFF-DRILLER (MID SECT.)

A - A

B - B

Connections Inspected - Nbr of Bolts

FC-22 = 10
FC-23 = 10
FC-24 = 10
FC-25 = 10

ODS FACE
FWD VIEW - DWG No S1-02

NOV

BINDE NDT
INSPECTION & ENGINEERING SERVICES

Buckling on adjacent structure

FC-28

FL-2

LVL5

LVL4_60'

LVL3_45'

LVL2_30'

LVL1_15'

DFLOOR_-1'6"

LVL0_0'

ODS

DWKS

WC

ODWKS

FC-29

FC-30

FC-32

FC-33

FC-31

FC-27

FC-26

FL-3

16'-4

17'-6

33'-0⅞"

11 9/16

13 1/16

OFF-DRILLER (LOWER SECT.)

G - G

A - A

B - B

C - C

D - D

E - E

F - F

ODS FACE
FWD VIEW - DWG No S1-03

Connections Inspected - Nbr of Bolts

FC-26 = 03
FC-27 = 17
FC-28 = 03
FC-29 = 17
FC-30 - 06
FC-31 = 06
FC-32 = 06
FC-33 = 06
FL-2 = 32
FL-3 = 32

1

NOTE: REVISION 1 IS FOR JOB #11105

BINDE NDT
INSPECTION & ENGINEERING SERVICES

BOLT INSPECTION REPORT

Client's Name:	Borr Drilling	**Job Number:**		**Report No:**	Binde/Bolts/07-01 **Page No.:**
Site/Vessel Name:	Norve			**Drawing Ref:**	S1
Structural Member:	FWD Derrick Side L12 - 0	**Structure Location:**	Drill Floor	**Photo Ref:**	

Connection Code	Number of Bolts on Connection	Bolt Size	Bolt Head Size (AF)	Bolt Grade	Specific Torque Value	No. of Bolts Checked	Loose Bolts	No. of Bolts Replaced	Comments
FC-1	15	1 Inch	1 5/8 Inch	A325	508 ft lbs	15	0	N/A	
FC-2	5	1 Inch	1 5/8 Inch	A325	508 ft lbs	5	0	N/A	
FC-3	4	1 Inch	1 5/8 Inch	A325	508 ft lbs	4	0	N/A	
FC-4	5	1 Inch	1 5/8 Inch	A325	508 ft lbs	5	0	N/A	
FC-5	4	1 Inch	1 5/8 Inch	A325	508 ft lbs	4	0	N/A	
FC-6	15	1 Inch	1 5/8 Inch	A325	508 ft lbs	15	0	N/A	
FL-1	48	1 Inch	1 5/8 Inch	A325	508 ft lbs	48	0	N/A	
FC-7	4	1 Inch	1 5/8 Inch	A325	508 ft lbs	4	0	N/A	
FC-8	5	1 Inch	1 5/8 Inch	A325	508 ft lbs	5	0	N/A	
FC-9	12	1 Inch	1 5/8 Inch	A325	508 ft lbs	12	0	N/A	
FC-10	4	1 Inch	1 5/8 Inch	A325	508 ft lbs	4	0	N/A	
FC-11	2	1 Inch	1 5/8 Inch	A325	508 ft lbs	2	0	N/A	
FC-12	8	1 Inch	1 5/8 Inch	A325	508 ft lbs	8	0	N/A	
FC-13	5	1 Inch	1 5/8 Inch	A325	508 ft lbs	5	0	N/A	
FC-14	5	1 Inch	1 5/8 Inch	A325	508 ft lbs	5	0	N/A	
FC-15	5	1 Inch	1 5/8 Inch	A325	508 ft lbs	5	0	N/A	
FC-16	5	1 Inch	1 5/8 Inch	A325	508 ft lbs	5	0	N/A	
FC-17	4	1 Inch	1 5/8 Inch	A325	508 ft lbs	4	0	N/A	
FC-18	2	1 Inch	1 5/8 Inch	A325	508 ft lbs	2	0	N/A	
FC-19	8	1 Inch	1 5/8 Inch	A325	508 ft lbs	8	0	N/A	
FC-20	5	1 Inch	1 5/8 Inch	A325	508 ft lbs	5	0	N/A	
FC-21	9	1 Inch	1 5/8 Inch	A325	508 ft lbs	9	0	N/A	
FC-22	10	1 Inch	1 5/8 Inch	A325	508 ft lbs	10	0	N/A	
FC-23	10	1 Inch	1 5/8 Inch	A325	508 ft lbs	10	0	N/A	
FC-24	10	1 Inch	1 5/8 Inch	A325	508 ft lbs	10	0	N/A	
FC-25	10	1 Inch	1 5/8 Inch	A325	508 ft lbs	10	0	N/A	
FC-26	3	1 Inch	1 5/8 Inch	A325	508 ft lbs	3	0	N/A	Buckled structural member
FC-27	17	1 Inch	1 5/8 Inch	A325	508 ft lbs	17	0	N/A	
Total	239					99	0		

BOLT INSPECTION REPORT

Client's Name:	Borr Drilling	**Job Number:**		**Report No:**	Binde/Bolts/07-01 **Page No.:**
Site/Vessel Name:	Norve			**Drawing Ref:**	S1
Structural Member:	FWD Derrick Side L12 - 0	**Structure Location:**	Drill Floor	**Photo Ref:**	

Connection Code	Number of Bolts on Connection	Bolt Size	Bolt Head Size (AF)	Bolt Grade	Specific Torque Value	No. of Bolts Checked	Loose Bolts	No. of Bolts Replaced	Comments
FC-28	3	1 Inch	1 5/8 Inch		508 ft lbs	3	0	N/A	
FC-29	17	1 Inch	1 5/8 Inch	A325	508 ft lbs	17	0	N/A	
FC-30	6	1 Inch	1 5/8 Inch	A325	508 ft lbs	6	0	N/A	
FC-31	6	1 Inch	1 5/8 Inch	A325	508 ft lbs	6	0	N/A	
FC-32	6	1 Inch	1 5/8 Inch	A325	508 ft lbs	6	0	N/A	
FC-33	6	1 Inch	1 5/8 Inch	A325	508 ft lbs	6	0	N/A	
FL-2	32	1 Inch	1 5/8 Inch	A325	508 ft lbs	32	0	N/A	
FL-3	32	1 Inch	1 5/8 Inch	A325	508 ft lbs	32	0	N/A	
Total	108					108	0		

BOLT INSPECTION REPORT

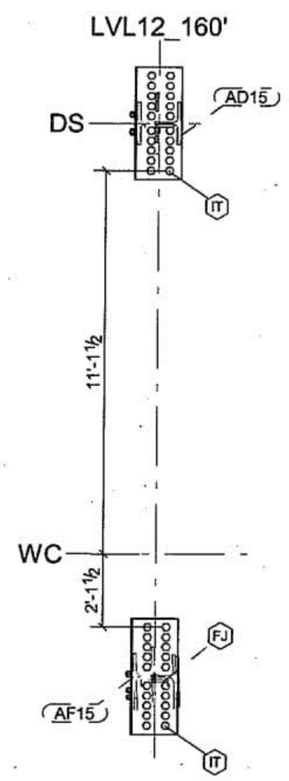
Address: BP 469, Limbe - Cameroon, Central Africa.
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PHOTOGRAPHIC REPORT

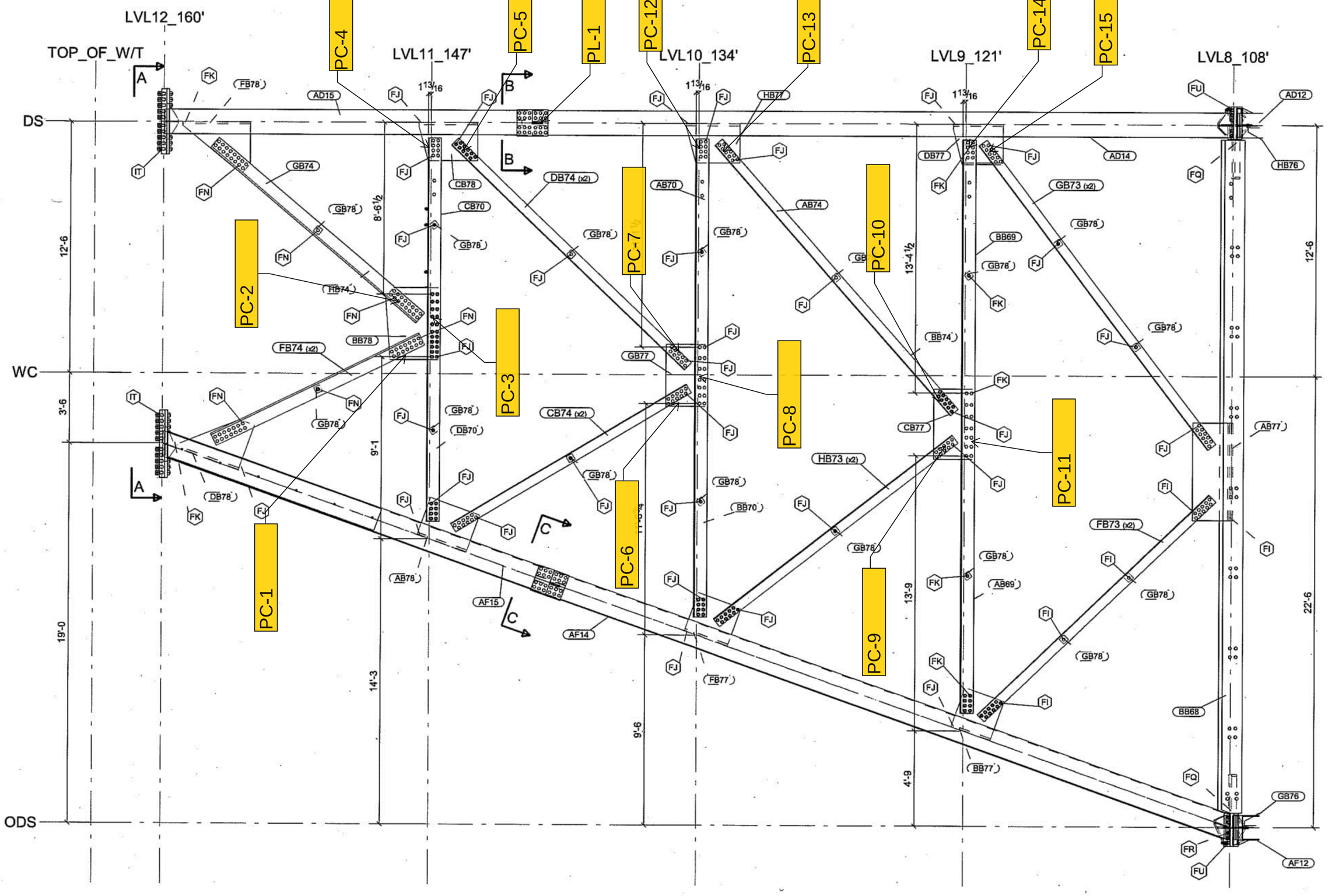
REPORT NUMBER:	Binde/Bolts/07-01	**PAGE NUMBER:**	
INSPECTED AREA:	FWD	**JOB NUMBER:**	

		
CODE: FC-13	**CODE:** FC-7	**CODE:** FC-28 Impact on structure
		
CODE: FC-32	**CODE:** FC-10	**CODE:** View of Buckling

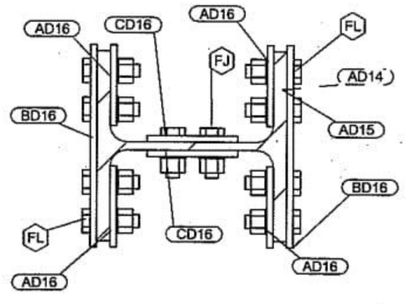
NAME/QUALIFICATIONS OF INSPECTOR:	Obasi Ifeanyi K. IRATA L2 / Inspection Engr.	**NAME OF CLIENT:**	Borr Drilling
SIGNATURE/STAMP OF INSPECTOR:		**SIGNATURE/STAMP OF CLIENT:**	



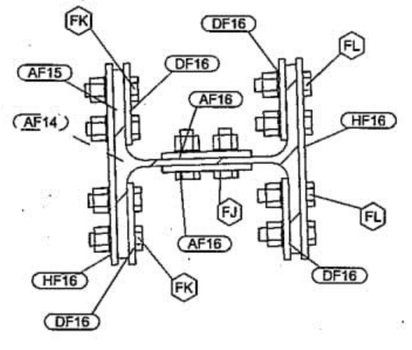
A - A



DWKS TOP FLAT



B - B



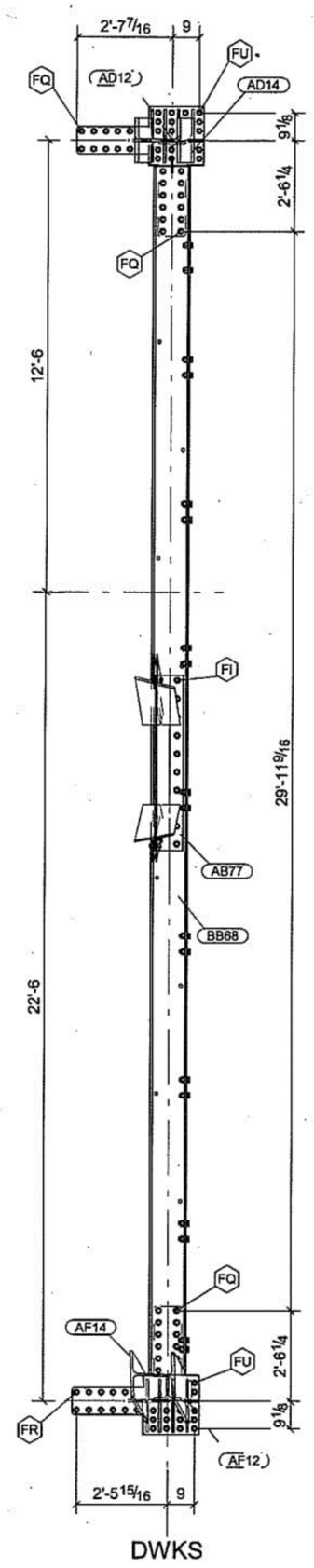
C - C

Connections Inspected - Nbr of Bolts

PC-1 = 16
PC-2 = 16
PC-3 = 22
PC-4 = 08
PC-5 = 10
PC-6 = 10
PC-7 = 10
PC-8 = 14
PC-9 = 10
PC-10 = 10
PC-11 = 14
PC-12 = 08
PC-13 = 10
PC-14 = 08
PC-15 = 10
PL-1 = 24

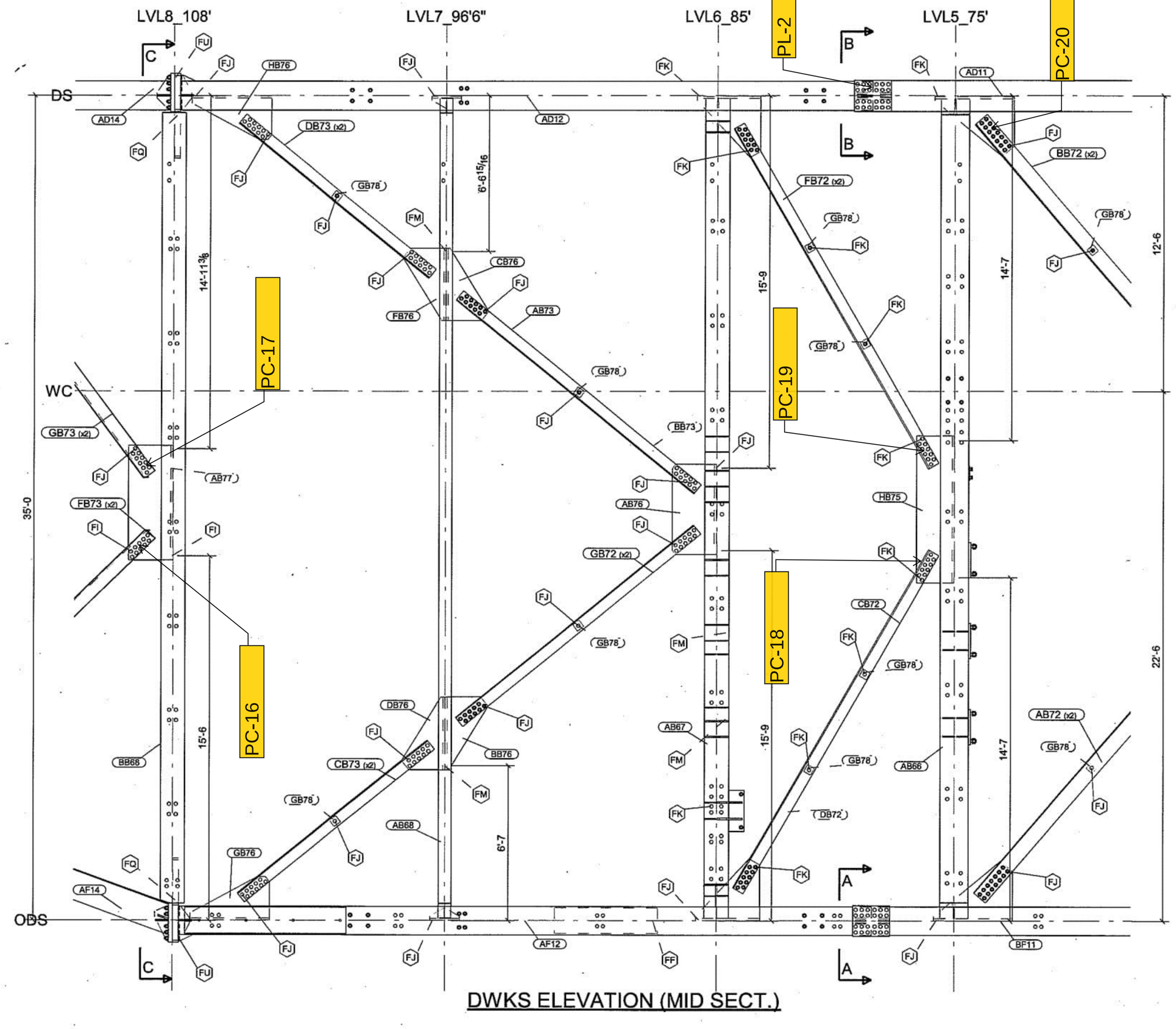
ODS FACE
PORT-SIDE VIEW - DWG No S2 - 01

BINDE NDT
INSPECTION & ENGINEERING SERVICES

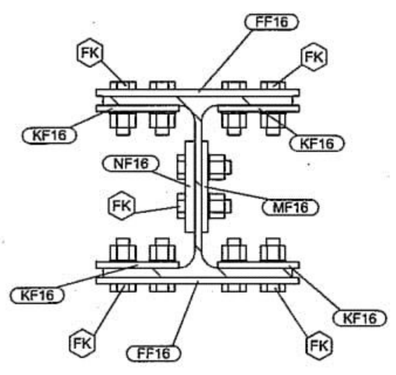


DWKS

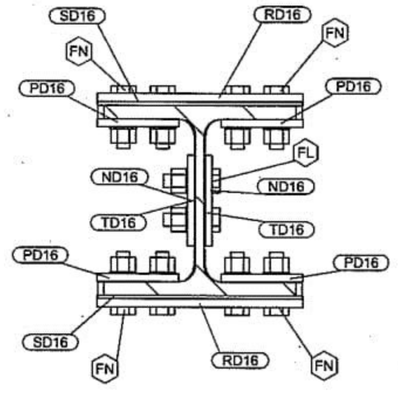
C - C



DWKS ELEVATION (MID SECT.)



A - A



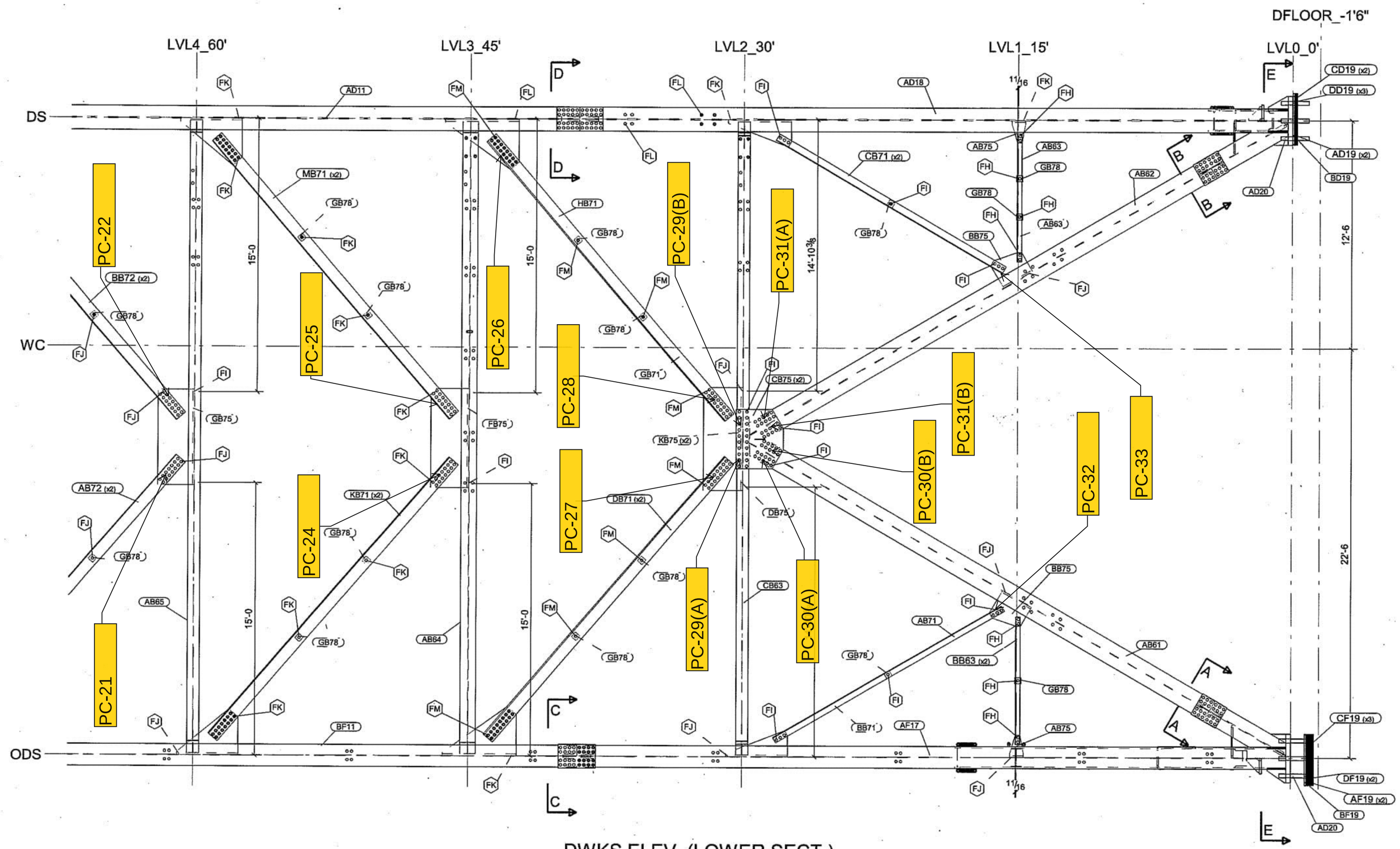
B - B

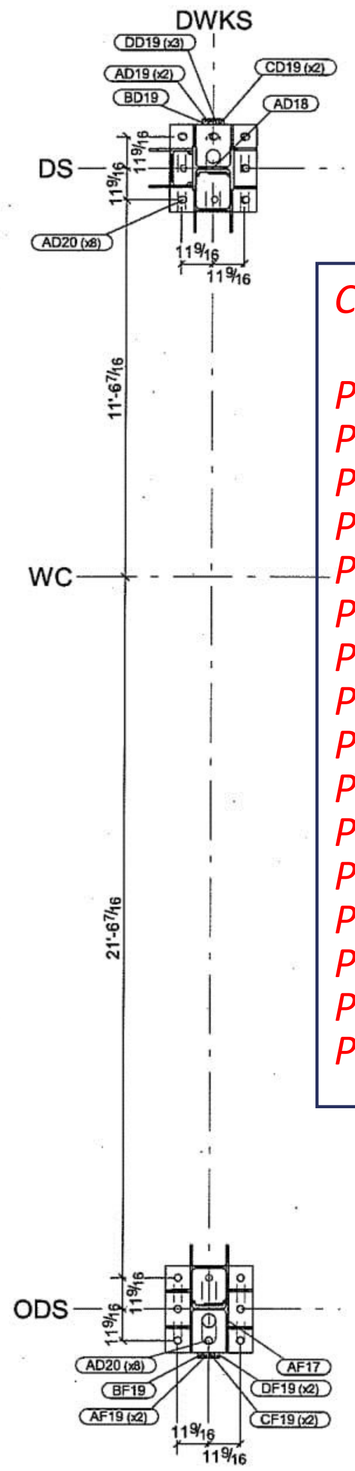
Connections Inspected - Nbr of Bolts

PC-16 = 10
PC-17 = 10
PC-18 = 10
PC-19 = 10
PC-20 = 14
PL-2 = 24

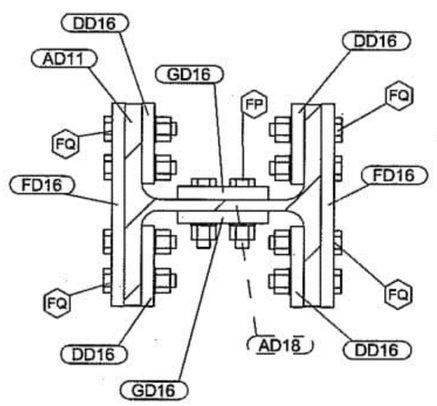
ODS FACE
PORT-SIDE VIEW - DWG No S2 - 02

BINDE NDT
INSPECTION & ENGINEERING SERVICES

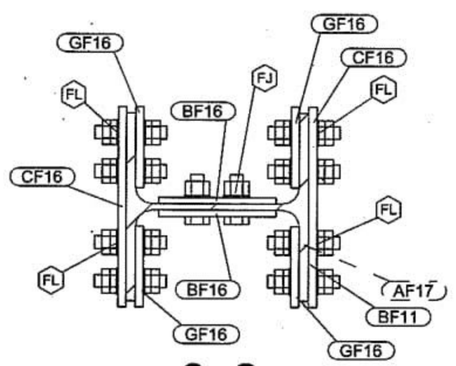




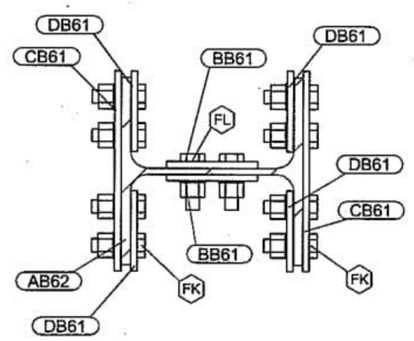
DWKS ELEV. (LOWER SECT.)



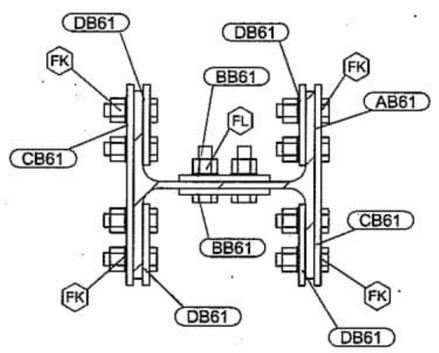
D - D



C - C



B - B



A - A

E - E

Connections Inspected - Nbr of Bolts

PC-21 = 14
PC-22 = 14
PC-23 = 14
PC-24 = 14
PC-25 = 14
PC-26 = 14
PC-27 = 16
PC-28 = 16
PC-29(A) = 10
PC-29(B) = 10
PC-30(A) = 20
PC-30(B) = 20
PC-31(A) = 20
PC-31(B) = 20
PC-32 = 03
PC-33 = 03

ODS FACE
PORT-SIDE VIEW - DWG No S2 - 03

BINDE NDT
INSPECTION & ENGINEERING SERVICES

BOLT INSPECTION REPORT

Client's Name:	Borr Drilling	**Job Number:**		**Report No:**	Binde/Bolts/07-01 **Page No.:**
Site/Vessel Name:	Norve			**Drawing Ref:**	S2
Structural Member:	PORT Derrick Side L12 - 0	**Structure Location:**	Drill Floor	**Photo Ref:**	

Connection Code	Number of Bolts on Connection	Bolt Size	Bolt Head Size (AF)	Bolt Grade	Specific Torque Value	No. of Bolts Checked	Loose Bolts	No. of Bolts Replaced	Comments
PC-1	16	1 Inch	1 5/8 Inch	A325	508 ft lbs	16	0	N/A	
PC-2	16	1 Inch	1 5/8 Inch	A325	508 ft lbs	16	0	N/A	
PC-3	22	1 Inch	1 5/8 Inch	A325	508 ft lbs	22	0	N/A	
PC-4	8	1 Inch	1 5/8 Inch	A325	508 ft lbs	8	0	N/A	
PC-5	10	1 Inch	1 5/8 Inch	A325	508 ft lbs	10	0	N/A	
PL-1	24	1 Inch	1 5/8 Inch	A325	508 ft lbs	24	0	N/A	
PC-6	10	1 Inch	1 5/8 Inch	A325	508 ft lbs	10	0	N/A	
PC-7	10	1 Inch	1 5/8 Inch	A325	508 ft lbs	10	0	N/A	
PC-8	14	1 Inch	1 5/8 Inch	A325	508 ft lbs	14	0	N/A	
PC-9	10	1 Inch	1 5/8 Inch	A325	508 ft lbs	10	0	N/A	
PC-10	10	1 Inch	1 5/8 Inch	A325	508 ft lbs	10	0	N/A	
PC-11	14	1 Inch	1 5/8 Inch	A325	508 ft lbs	14	0	N/A	
PC-12	8	1 Inch	1 5/8 Inch	A325	508 ft lbs	8	0	N/A	
PC-13	10	1 Inch	1 5/8 Inch	A325	508 ft lbs	10	0	N/A	
PC-14	8	1 Inch	1 5/8 Inch	A325	508 ft lbs	8	0	N/A	
PC-15	10	1 Inch	1 5/8 Inch	A325	508 ft lbs	10	0	N/A	
PC-16	10	1 Inch	1 5/8 Inch	A325	508 ft lbs	10	0	N/A	
PC-17	10	1 Inch	1 5/8 Inch	A325	508 ft lbs	10	0	N/A	
PC-18	10	1 Inch	1 5/8 Inch	A325	508 ft lbs	10	0	N/A	
PC-19	14	1 Inch	1 5/8 Inch	A325	508 ft lbs	14	0	N/A	
PC-20	24	1 Inch	1 5/8 Inch	A325	508 ft lbs	24	0	N/A	
PC-21	14	1 Inch	1 5/8 Inch	A325	508 ft lbs	14	0	N/A	
PC-22	14	1 Inch	1 5/8 Inch	A325	508 ft lbs	14	0	N/A	
PC-23	14	1 Inch	1 5/8 Inch	A325	508 ft lbs	14	0	N/A	
PC-24	14	1 Inch	1 5/8 Inch	A325	508 ft lbs	14	0	N/A	
PC-25	14	1 Inch	1 5/8 Inch	A325	508 ft lbs	14	0	N/A	
PC-26	14	1 Inch	1 5/8 Inch	A325	508 ft lbs	14	0	N/A	
PC-27	16	1 Inch	1 5/8 Inch	A325	508 ft lbs	16	0	N/A	
Total	368					368	0		

BOLT INSPECTION REPORT

Client's Name:	Borr Drilling	**Job Number:**		**Report No:**	Binde/Bolts/07-01 **Page No.:**
Site/Vessel Name:	Norve			**Drawing Ref:**	S2
Structural Member:	PORT Derrick Side L12 - 0	**Structure Location:**	Drill Floor	**Photo Ref:**	

Connection Code	Number of Bolts on Connection	Bolt Size	Bolt Head Size (AF)	Bolt Grade	Specific Torque Value	No. of Bolts Checked	Loose Bolts	No. of Bolts Replaced	Comments
PC-29A	10	1 Inch	1 5/8 Inch	A325	508 ft lbs	10	0	N/A	
PC-29B	10	1 Inch	1 5/8 Inch	A325	508 ft lbs	10	0	N/A	
PC-30A	20	1 Inch	1 5/8 Inch	A325	508 ft lbs	20	0	N/A	
PC-30B	20	1 Inch	1 5/8 Inch	A325	508 ft lbs	20	0	N/A	
PC-31A	20	1 Inch	1 5/8 Inch	A325	508 ft lbs	20	0	N/A	
PC-31B	20	1 Inch	1 5/8 Inch	A325	508 ft lbs	20	0	N/A	
PC-32	3	1 Inch	1 5/8 Inch	A325	508 ft lbs	3	0	N/A	
PC-33	3	1 Inch	1 5/8 Inch	A325	508 ft lbs	3	0	N/A	
Total	106					106	0		

Inspector Name: Obasi Ifeanyi

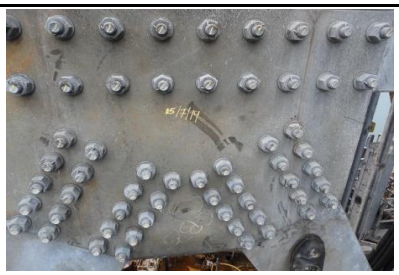
Client Stamp/Signature:

BOLT INSPECTION REPORT

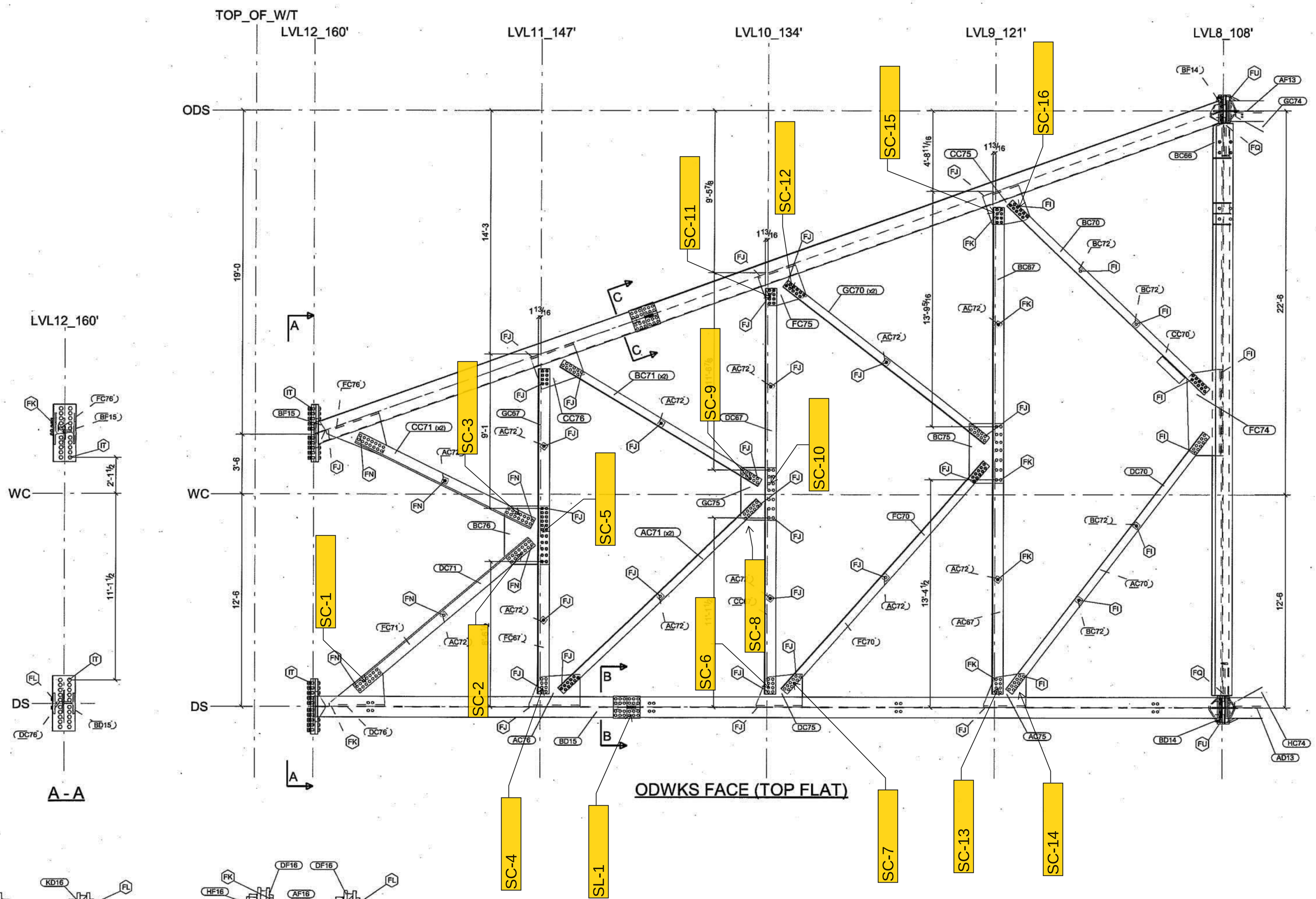
Address: BP 469, Limbe - Cameroon, Central Africa.
Cell: +237-676174124, +237656055894
Landline: +237233711104

PHOTOGRAPHIC REPORT

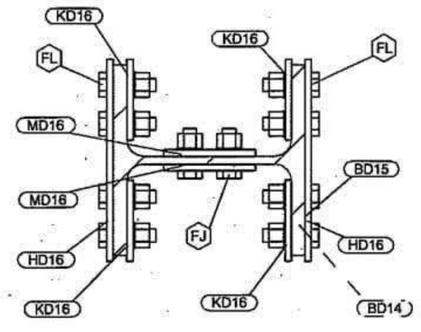
REPORT NUMBER:	Binde/Bolts/07-01	**PAGE NUMBER:**	
INSPECTED AREA:	PORT	**JOB NUMBER:**	

		
CODE: PC-27	**CODE:** PC-33	**CODE:** PC-24
		
CODE: PC-24	**CODE:** PC-28	**CODE:** PC-11

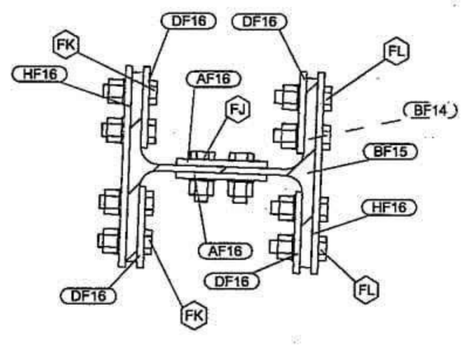
NAME/QUALIFICATIONS OF INSPECTOR:	Obasi Ifeanyi K. IRATA L2 / Inspection Engr.	**NAME OF CLIENT:**	Borr Drilling
SIGNATURE/STAMP OF INSPECTOR:		**SIGNATURE/STAMP OF CLIENT:**	



A - A



B - B



C - C

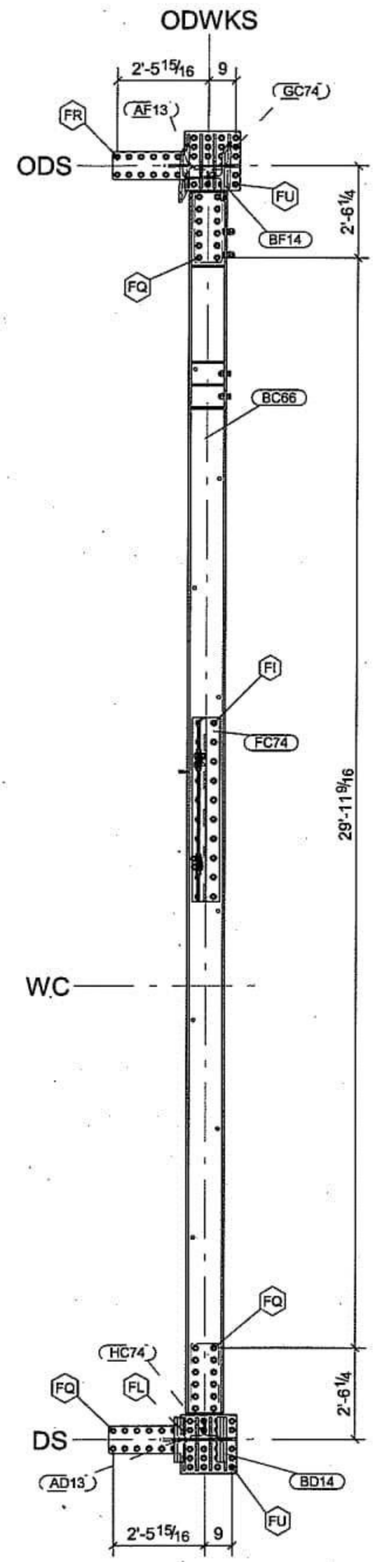
Connections Inspected - Nbr of Bolts

- *SC-1 = 14*
- *SC-2 = 14*
- *SC-3 = 14*
- *SC-4 = 08*
- *SC-5 = 22*
- *SC-6 = 08*
- *SC-7 = 10*
- *SC-8 = 10*
- *SC-9 = 10*
- *SC-10 = 14*
- *SC-11 = 08*
- *SC-12 = 10*
- *SC-13 = 08*
- *SC-14 = 10*
- *SC-15 = 08*
- *SC-16 = 10*
- *SL-1 = 24*

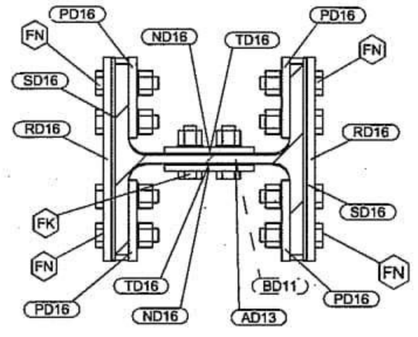
ODWKS FACE
STBD VIEW - DWG No.. S3-01

NOV

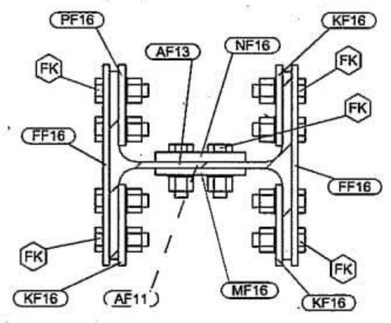
BINDE NDT
INSPECTION & ENGINEERING SERVICES



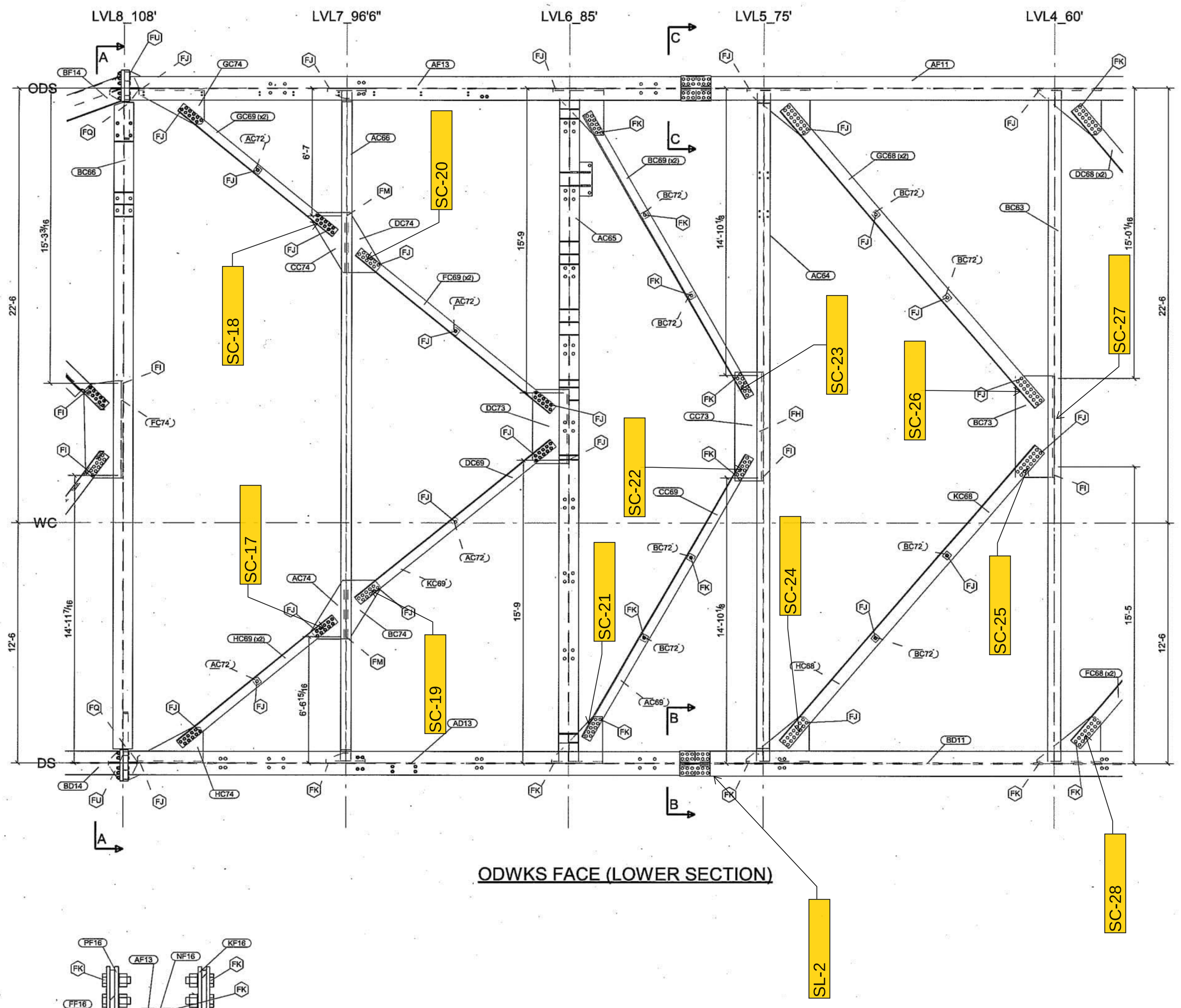
A - A



B - B



C - C



ODWKS FACE (LOWER SECTION)

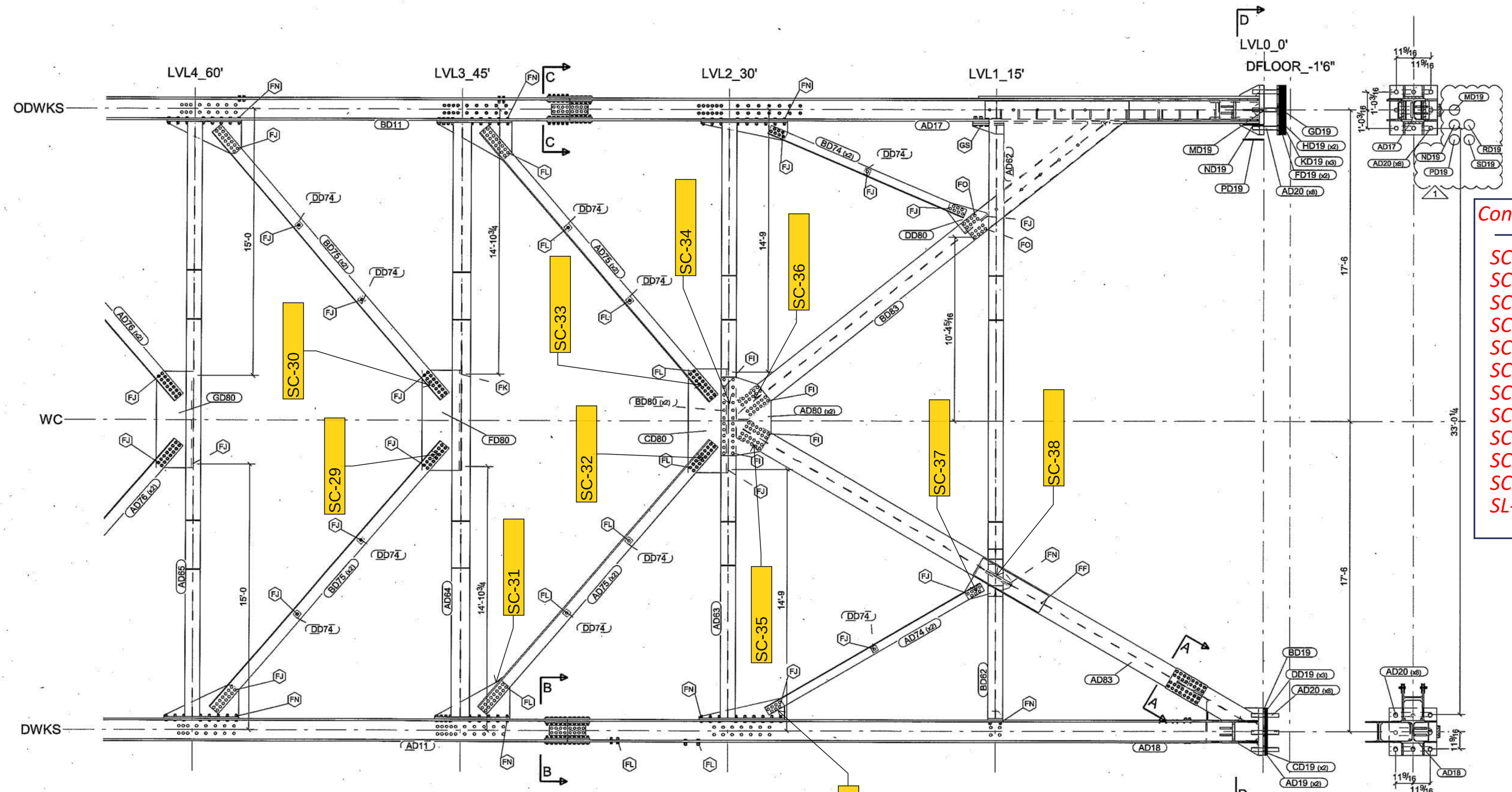
Connections Inspected - Nbr of Bolts

- *SC-17 = 10*
- *SC-18 = 10*
- *SC-19 = 10*
- *SC-20 = 10*
- *SC-21 = 10*
- *SC-22 = 10*
- *SC-23 = 10*
- *SC-24 = 14*
- *SC-25 = 14*
- *SC-26 = 14*
- *SC-27 = 22*
- *SC-28 = 14*
- *SL-2 = 24*

ODWKS FACE
STBD VIEW - DWG No. S3-02

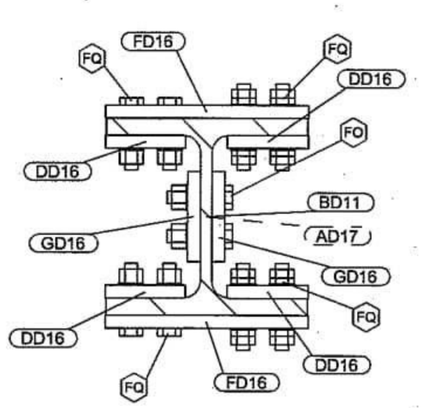
NOV

BINDE NDT
INSPECTION & ENGINEERING SERVICES

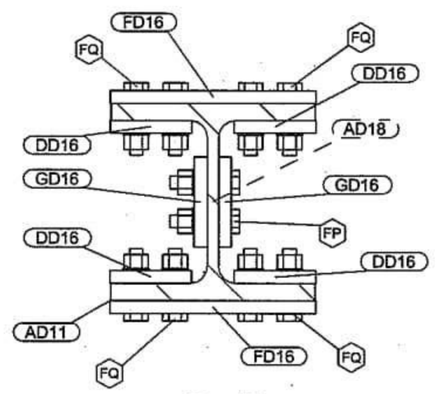


Connections Inspected - Nbr of Bolts

- SC-29 = 14
- SC-30 = 14
- SC-31 = 16
- SC-32 = 16
- SC-33 = 16
- SC-34 = 24
- SC-35 = 20
- SC-36 = 20
- SC-37 = 15
- SC-38 = 24
- SC-39= 15
- SL-3 = 40

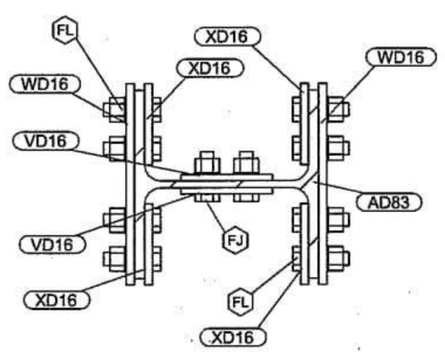


C - C



B - B

D - D



A - A

ODWKS FACE
STBD VIEW - DWG No. S3-03

BOLT INSPECTION REPORT

Client's Name:	Borr Drilling	**Job Number:**		**Report No:**	Binde/Bolts/07-01 **Page No.:**
Site/Vessel Name:	Norve			**Drawing Ref:**	S3
Structural Member:	STBD Derrick Side L12 - 0	**Structure Location:**	Drill Floor	**Photo Ref:**	

Connection Code	Number of Bolts on Connection	Bolt Size	Bolt Head Size (AF)	Bolt Grade	Specific Torque Value	No. of Bolts Checked	Loose Bolts	No. of Bolts Replaced	Comments
SC-1	14	1 Inch	1 5/8 Inch	A325	508 ft lbs	14	0	N/A	
SC-2	14	1 Inch	1 5/8 Inch	A325	508 ft lbs	14	0	N/A	
SC-3	14	1 Inch	1 5/8 Inch	A325	508 ft lbs	14	0	N/A	
SC-4	8	1 Inch	1 5/8 Inch	A325	508 ft lbs	8	0	N/A	
SC-5	22	1 Inch	1 5/8 Inch	A325	508 ft lbs	22	0	N/A	
SC-6	8	1 Inch	1 5/8 Inch	A325	508 ft lbs	8	0	N/A	
SC-7	10	1 Inch	1 5/8 Inch	A325	508 ft lbs	10	0	N/A	
SC-8	10	1 Inch	1 5/8 Inch	A325	508 ft lbs	10	0	N/A	
SC-9	10	1 Inch	1 5/8 Inch	A325	508 ft lbs	10	0	N/A	
SC-10	14	1 Inch	1 5/8 Inch	A325	508 ft lbs	14	0	N/A	
SC-11	8	1 Inch	1 5/8 Inch	A325	508 ft lbs	8	0	N/A	
SC-12	10	1 Inch	1 5/8 Inch	A325	508 ft lbs	10	0	N/A	
SC-13	8	1 Inch	1 5/8 Inch	A325	508 ft lbs	8	0	N/A	
SC-14	10	1 Inch	1 5/8 Inch	A325	508 ft lbs	10	0	N/A	
SC-15	8	1 Inch	1 5/8 Inch	A325	508 ft lbs	8	0	N/A	
SC-16	10	1 Inch	1 5/8 Inch	A325	508 ft lbs	10	0	N/A	
SL-1	24	1 Inch	1 5/8 Inch	A325	508 ft lbs	24	0	N/A	
SC-17	10	1 Inch	1 5/8 Inch	A325	508 ft lbs	10	0	N/A	
SC-18	10	1 Inch	1 5/8 Inch	A325	508 ft lbs	10	0	N/A	
SC-19	10	1 Inch	1 5/8 Inch	A325	508 ft lbs	10	0	N/A	
SC-20	10	1 Inch	1 5/8 Inch	A325	508 ft lbs	10	0	N/A	
SC-21	10	1 Inch	1 5/8 Inch	A325	508 ft lbs	10	0	N/A	
SC-22	10	1 Inch	1 5/8 Inch	A325	508 ft lbs	10	0	N/A	
SC-23	10	1 Inch	1 5/8 Inch	A325	508 ft lbs	10	0	N/A	
SC-24	14	1 Inch	1 5/8 Inch	A325	508 ft lbs	14	0	N/A	
SC-25	14	1 Inch	1 5/8 Inch	A325	508 ft lbs	14	0	N/A	
SC-26	14	1 Inch	1 5/8 Inch	A325	508 ft lbs	14	0	N/A	
SC-27	22	1 Inch	1 5/8 Inch	A325	508 ft lbs	22	0	N/A	
Total	336					336	0		

BOLT INSPECTION REPORT

Client's Name:	Borr Drilling	**Job Number:**		**Report No:** Binde/Bolts/07-01	**Page No.:**
Site/Vessel Name:	Norve			**Drawing Ref:** S3	
Structural Member:	STBD Derrick Side L12 - 0	**Structure Location:**	Drill Floor	**Photo Ref:**	

Connection Code	Number of Bolts on Connection	Bolt Size	Bolt Head Size (AF)	Bolt Grade	Specific Torque Value	No. of Bolts Checked	Loose Bolts	No. of Bolts Replaced	Comments
SC-28	14	1 Inch	1 5/8 Inch	A325	508 ft lbs	14	0	N/A	
SL-2	24	1 Inch	1 5/8 Inch	A325	508 ft lbs	24	0	N/A	
SC-29	14	1 Inch	1 5/8 Inch	A325	508 ft lbs	14	0	N/A	
SC-30	14	1 Inch	1 5/8 Inch	A325	508 ft lbs	14	0	N/A	
SC-31	16	1 Inch	1 5/8 Inch	A325	508 ft lbs	16	0	N/A	
SC-32	16	1 Inch	1 5/8 Inch	A325	508 ft lbs	16	0	N/A	
SC-33	16	1 Inch	1 5/8 Inch	A325	508 ft lbs	16	0	N/A	
SC-34	24	1 Inch	1 5/8 Inch	A325	508 ft lbs	24	0	N/A	
SC-35	20	1 Inch	1 5/8 Inch	A325	508 ft lbs	20	0	N/A	
SC-36	20	1 Inch	1 5/8 Inch	A325	508 ft lbs	20	0	N/A	
SC-37	15	1 Inch	1 5/8 Inch	A325	508 ft lbs	15	0	N/A	
SC-38	24	1 Inch	1 5/8 Inch	A325	508 ft lbs	24	0	N/A	
SL-3	40	1 Inch	1 5/8 Inch	A325	508 ft lbs	40	0	N/A	
SC-39	15	1 Inch	1 5/8 Inch	A325	508 ft lbs	15	0	N/A	
Total	272					272	0		

BOLT INSPECTION REPORT

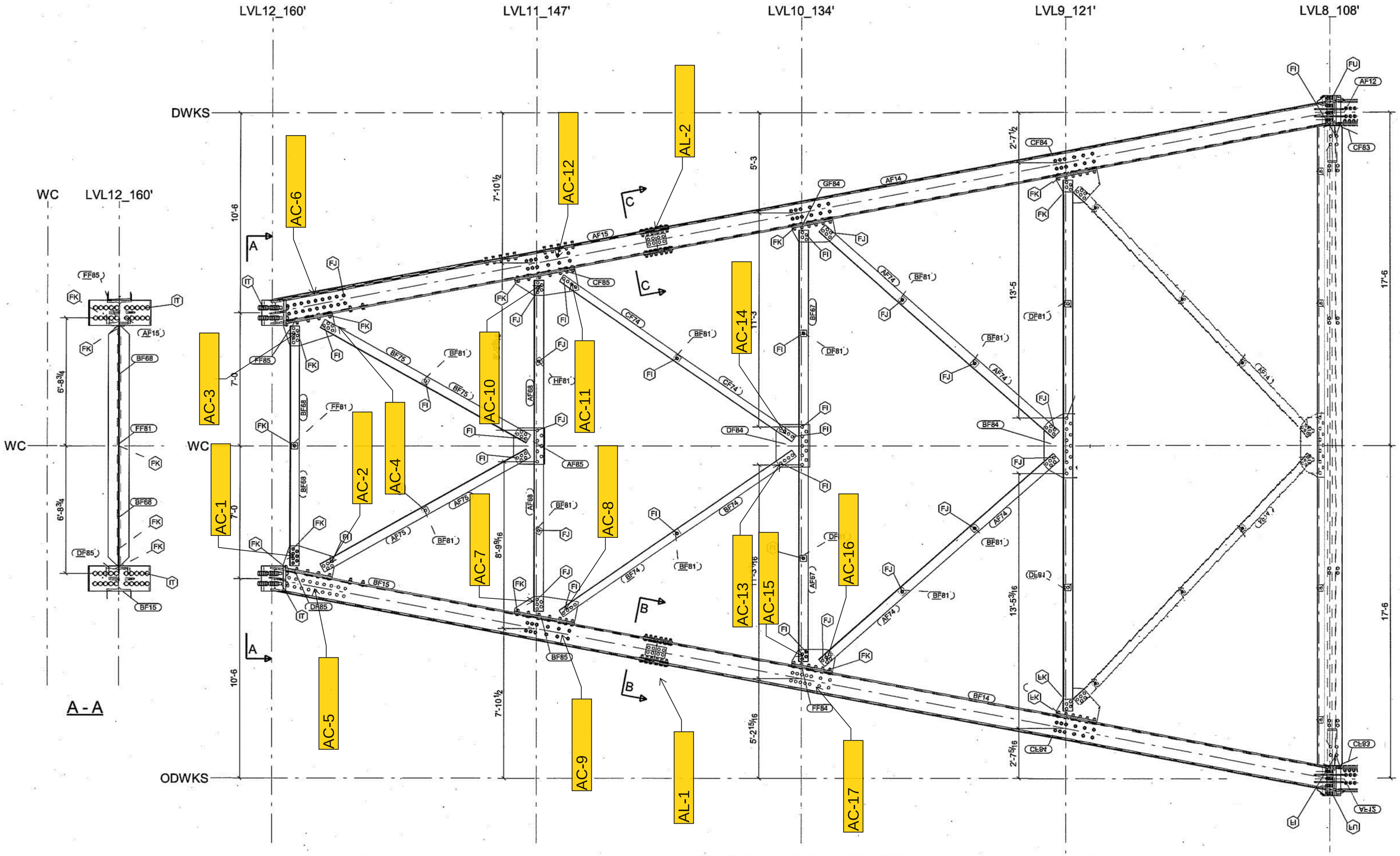
Address: BP 469, Limbe - Cameroon, Central Africa.
Cell: +237-676174124, +237656055894
Landline: +237233711104

PHOTOGRAPHIC REPORT

REPORT NUMBER:	Binde/Bolts/07-01	**PAGE NUMBER:**	
INSPECTED AREA:	Stbd	**JOB NUMBER:**	

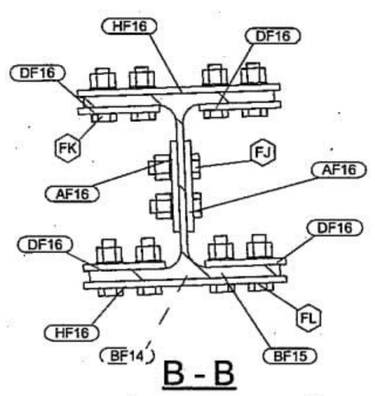
		
CODE: SC-9	**CODE:** SC-6	**CODE:** SC-23
		
CODE: SC-27	**CODE:** SC-18	**CODE:** SC-17

NAME/QUALIFICATIONS OF INSPECTOR:	Obasi Ifeanyi K. IRATA L2 / Inspection Engr.	**NAME OF CLIENT:**	Borr Drilling
SIGNATURE/STAMP OF INSPECTOR:		**SIGNATURE/STAMP OF CLIENT:**	

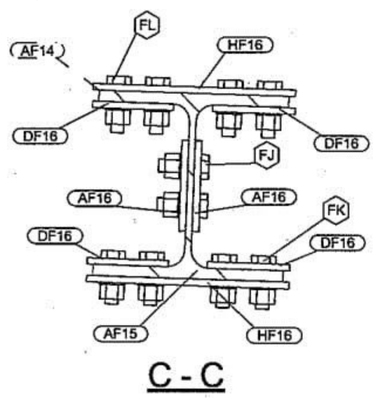


ODS FACE TOP FLAT (ELEV.)

A - A



B - B



C - C

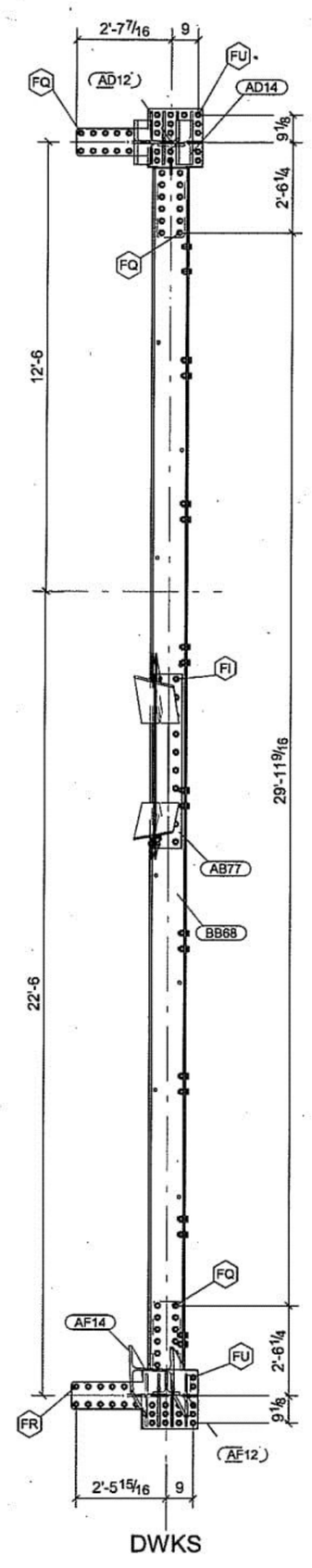
Connections Inspected - Nbr of Bolts

AC-1 = 04
AC-2 = 04
AC-3 = 04
AC-4 = 04
AC-5 = 12
AC-6 = 12
AC-7 = 04
AC-8 = 04
AC-9 = 14
AC-10 = 04
AC-11 = 04
AC-12 = 14
AC-13 = 04
AC-14 = 04
AC-15 = 04
AC-16 = 04
AC-17 = 14
AL-1 = 24
AL-2 = 24

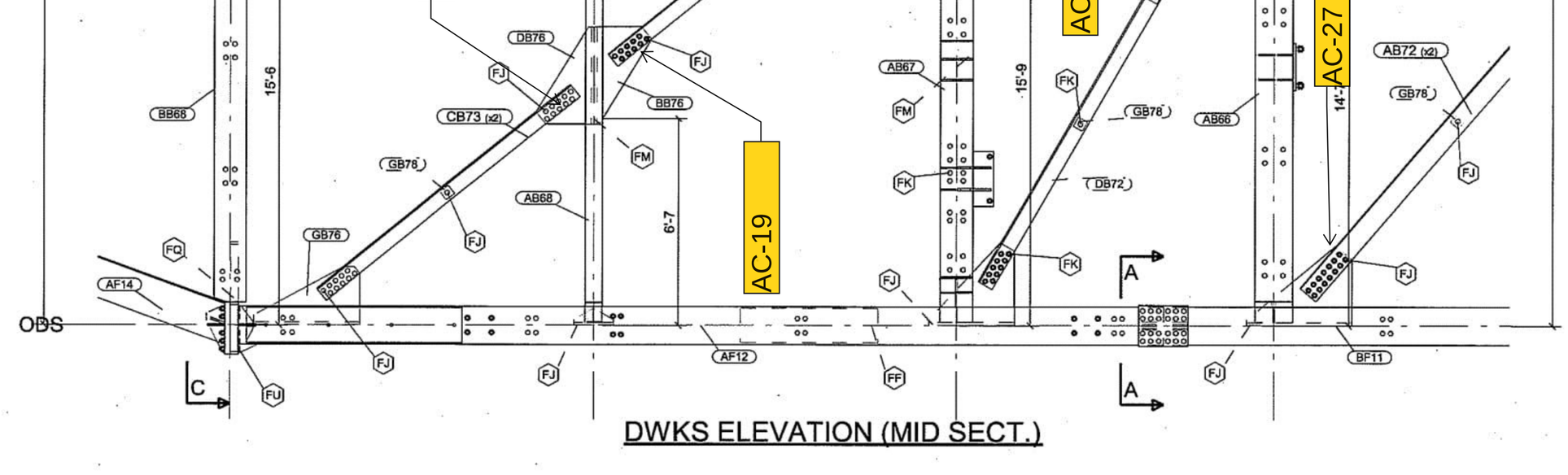
ODS FACE
AFT VIEW - DWG No S4-01

NOV

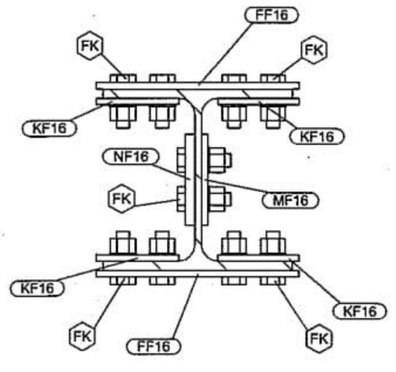
BINDE NDT
INSPECTION & ENGINEERING SERVICES



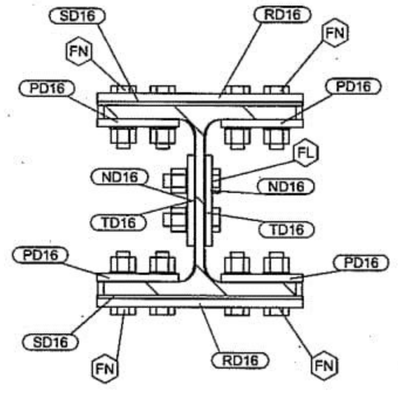
C - C



DWKS ELEVATION (MID SECT.)



A - A



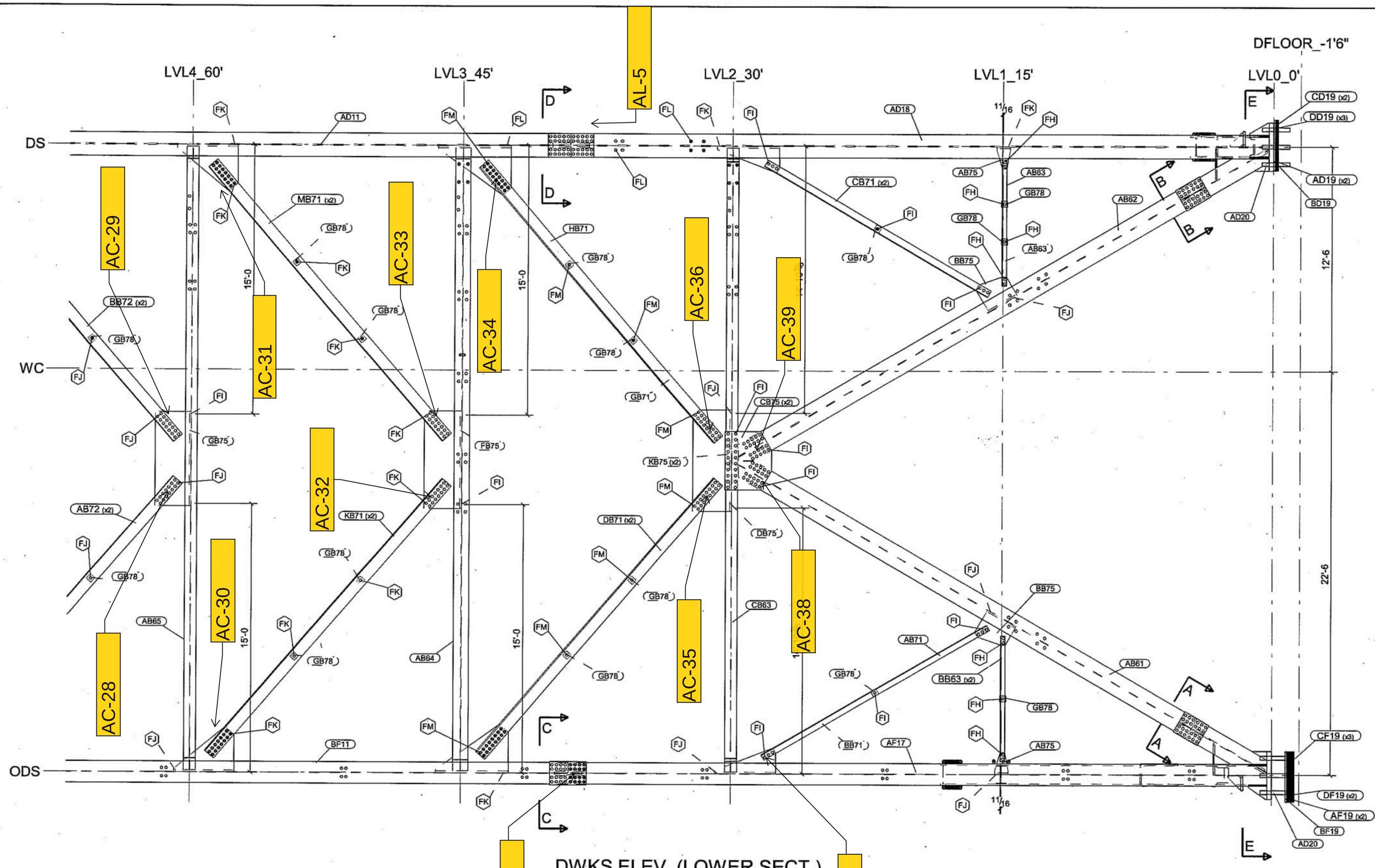
B - B

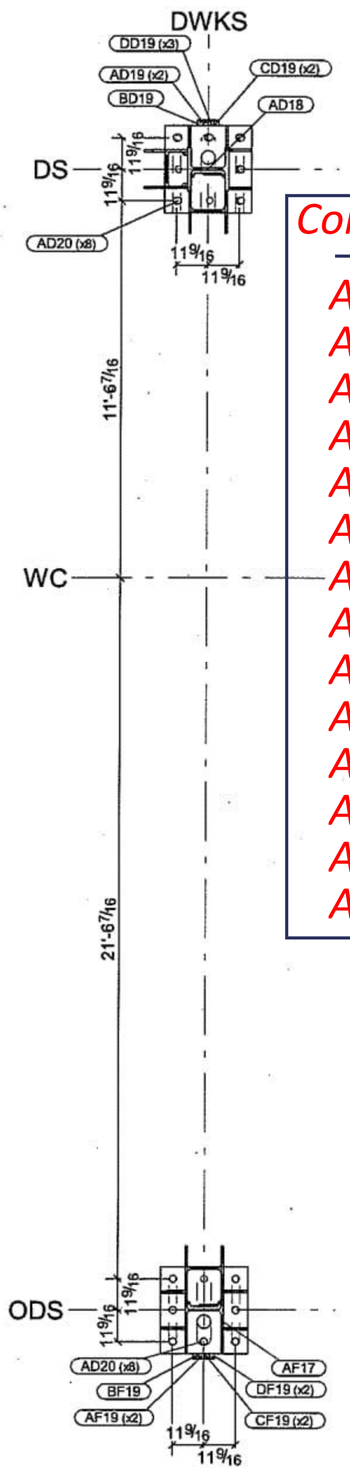
Connections Inspected - Nbr of Bolts

- *AC-18 = 10*
- *AC-19 = 10*
- *AC-20 = 10*
- *AC-21 = 10*
- *AC-22 = 10*
- *AC-23 = 10*
- *AC-24 = 04*
- *AC-25 = 06*
- *AC-26 = 14*
- *AC-27 = 14*
- *AL-3 = 24*

ODS FACE
AFT VIEW - DWG No S4-02

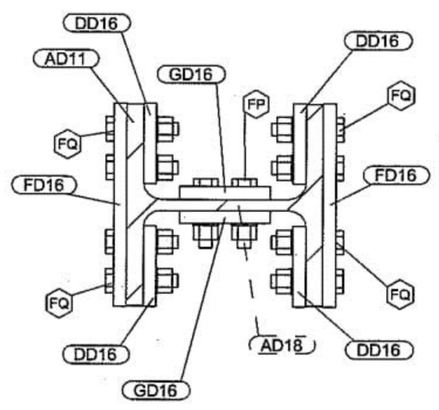
BINDE NDT
INSPECTION & ENGINEERING SERVICES



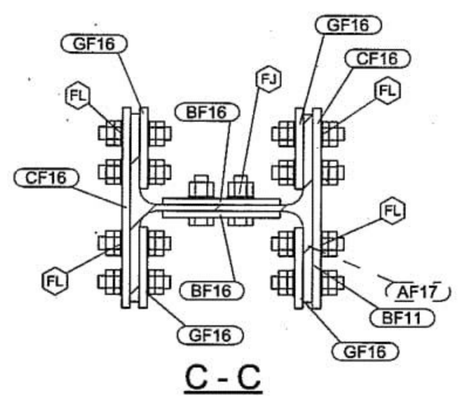


Connections Inspected - Nbr of Bolts

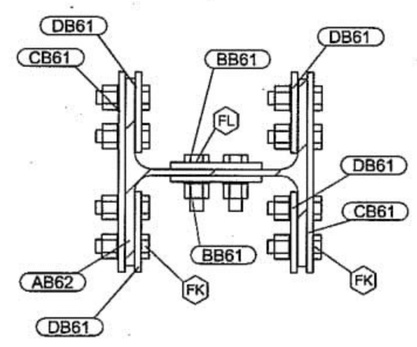
- *AC-28 = 14*
- *AC-29 = 14*
- *AC-30 = 14*
- *AC-31 = 14*
- *AC-32 = 14*
- *AC-33 = 14*
- *AC-34 = 18*
- *AC-35 = 16*
- *AC-36 = 16*
- *AC-37 = 07*
- *AC-38 = 24*
- *AC-39 = 24*
- *AL-4 = 40*
- *AL-5 = 40*



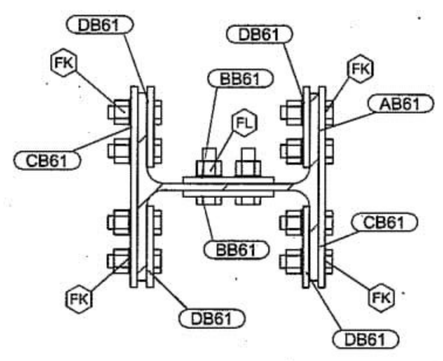
D - D



C - C



B - B



A - A

E - E

ODS FACE
AFT VIEW - DWG No S4-03

NOV

BINDE NDT
INSPECTION & ENGINEERING SERVICES

BOLT INSPECTION REPORT

Client's Name:	Borr Drilling	**Job Number:**		**Report No:**	Binde/Bolts/07-01 **Page No.:**
Site/Vessel Name:	Norve			**Drawing Ref:**	S4
Structural Member:	AFT Derrick Side L12 - 0	**Structure Location:**	Drill Floor	**Photo Ref:**	

Connection Code	Number of Bolts on Connection	Bolt Size	Bolt Head Size (AF)	Bolt Grade	Specific Torque Value	No. of Bolts Checked	Loose Bolts	No. of Bolts Replaced	Comments
AC-1	4	1 Inch	1 5/8 Inch	A325	508 ft lbs	4	0	N/A	
AC-2	4	1 Inch	1 5/8 Inch	A325	508 ft lbs	4	0	N/A	
AC-3	4	1 Inch	1 5/8 Inch	A325	508 ft lbs	4	0	N/A	
AC-4	4	1 Inch	1 5/8 Inch	A325	508 ft lbs	4	0	N/A	
AC-5	12	1 Inch	1 5/8 Inch	A325	508 ft lbs	12	0	N/A	
AC-6	12	1 Inch	1 5/8 Inch	A325	508 ft lbs	12	0	N/A	
AC-7	4	1 Inch	1 5/8 Inch	A325	508 ft lbs	4	0	N/A	
AC-8	4	1 Inch	1 5/8 Inch	A325	508 ft lbs	4	0	N/A	
AC-9	14	1 Inch	1 5/8 Inch	A325	508 ft lbs	14	0	N/A	
AC-10	4	1 Inch	1 5/8 Inch	A325	508 ft lbs	4	0	N/A	
AC-11	4	1 Inch	1 5/8 Inch	A325	508 ft lbs	4	0	N/A	
AC-12	14	1 Inch	1 5/8 Inch	A325	508 ft lbs	14	0	N/A	
AL-1	24	1 Inch	1 5/8 Inch	A325	508 ft lbs	24	0	N/A	
AL-2	24	1 Inch	1 5/8 Inch	A325	508 ft lbs	24	0	N/A	
AC1-13	4	1 Inch	1 5/8 Inch	A325	508 ft lbs	4	0	N/A	
AC1-14	4	1 Inch	1 5/8 Inch	A325	508 ft lbs	4	0	N/A	
AC1-15	4	1 Inch	1 5/8 Inch	A325	508 ft lbs	4	0	N/A	
AC1-16	4	1 Inch	1 5/8 Inch	A325	508 ft lbs	4	0	N/A	
AC1-17	14	1 Inch	1 5/8 Inch	A325	508 ft lbs	14	0	N/A	
AC-18	10	1 Inch	1 5/8 Inch	A325	508 ft lbs	10	0	N/A	
AC-19	10	1 Inch	1 5/8 Inch	A325	508 ft lbs	10	0	N/A	
AC-20	10	1 Inch	1 5/8 Inch	A325	508 ft lbs	10	0	N/A	
AC-21	10	1 Inch	1 5/8 Inch	A325	508 ft lbs	10	0	N/A	
AC-22	10	1 Inch	1 5/8 Inch	A325	508 ft lbs	10	0	N/A	
AC-23	10	1 Inch	1 5/8 Inch	A325	508 ft lbs	10	0	N/A	
AC-24	4	1 Inch	1 5/8 Inch	A325	508 ft lbs	4	0	N/A	
AC-25	6	1 Inch	1 5/8 Inch	A325	508 ft lbs	6	0	N/A	
AL3	24	1 Inch	1 5/8 Inch	A325	508 ft lbs	24	0	N/A	
Total	256					256	0		

Inspector Name: Obasi Ifeanyi

Client Stamp/Signature:

BOLT INSPECTION REPORT

Client's Name:	Borr Drilling	**Job Number:**		**Report No:**	Binde/Bolts/07-01 **Page No.:**
Site/Vessel Name:	Norve			**Drawing Ref:**	S$
Structural Member:	AFT Derrick Side L12 - 0	**Structure Location:**	Drill Floor	**Photo Ref:**	

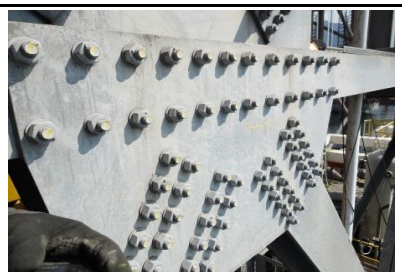
Connection Code	Number of Bolts on Connection	Bolt Size	Bolt Head Size (AF)	Bolt Grade	Specific Torque Value	No. of Bolts Checked	Loose Bolts	No. of Bolts Replaced	Comments
AC-26	14	1 Inch	1 5/8 Inch	A325	508 ft lbs	14	0	N/A	
AC-27	14	1 Inch	1 5/8 Inch	A325	508 ft lbs	14	0	N/A	
AC-28	14	1 Inch	1 5/8 Inch	A325	508 ft lbs	14	0	N/A	
AC-29	14	1 Inch	1 5/8 Inch	A325	508 ft lbs	14	0	N/A	
AC-30	14	1 Inch	1 5/8 Inch	A325	508 ft lbs	14	0	N/A	
AC-31	14	1 Inch	1 5/8 Inch	A325	508 ft lbs	14	0	N/A	
AC-32	14	1 Inch	1 5/8 Inch	A325	508 ft lbs	14	0	N/A	
AC-33	14	1 Inch	1 5/8 Inch	A325	508 ft lbs	14	0	N/A	
AC-34	18	1 Inch	1 5/8 Inch	A325	508 ft lbs	18	0	N/A	
AC-35	16	1 Inch	1 5/8 Inch	A325	508 ft lbs	16	0	N/A	
AC-36	16	1 Inch	1 5/8 Inch	A325	508 ft lbs	16	0	N/A	
AC-37	7	1 Inch	1 5/8 Inch	A325	508 ft lbs	7	0	N/A	
AC-38	24	1 Inch	1 5/8 Inch	A325	508 ft lbs	24	0	N/A	
AC-39	24	1 Inch	1 5/8 Inch	A325	508 ft lbs	24	0	N/A	
AL-4	40	1 Inch	1 5/8 Inch	A325	508 ft lbs	40	0	N/A	
AL-5	40	1 Inch	1 5/8 Inch	A325	508 ft lbs	40	0	N/A	
Total	297					297	0		

BOLT INSPECTION REPORT

Address: BP 469, Limbe - Cameroon, Central Africa.
Cell: +237-676174124, +237656055894
Landline: +237233711104

PHOTOGRAPHIC REPORT

REPORT NUMBER:	Binde/Bolts/07-01	**PAGE NUMBER:**	
INSPECTED AREA:	Aft	**JOB NUMBER:**	

		
CODE: AC-20	**CODE:** AL-3	**CODE:** AC-27
		
CODE: AL-4	**CODE:** AC-33	**CODE:** AC-39

NAME/QUALIFICATIONS OF INSPECTOR:	Obasi Ifeanyi K. IRATA L2 / Inspection Engr.	**NAME OF CLIENT:**	Borr Drilling
SIGNATURE/STAMP OF INSPECTOR:		**SIGNATURE/STAMP OF CLIENT:**	

LVL-12 LVL-11 LVL-10 LVL-09 LVL-08 LVL-07 LVL-06 LVL-05 LVL-04 LVL-03 LVL-02 LVL-01 LVL-00

CP-00 CP-02 CP-03 CP-05 CP-06 CP-08 CP-09 CP-11 CP-12 CP-14 CP-15 CP-17 CP-18 CP-20 CP-21 CP-23 CP-24 CP-26 CP-27 CP-29 CP-30 CP-32 CP-33

CP-01 CP-04 CP-07 CP-10 CP-13 CP-16 CP-19 CP-22 CP-25 CP-28 CP-31

DS

DWKS

WC

ODWKS

CS-00 CS-01 CS-02 CS-03 CS-04 CS-05 CS-06 CS-07 CS-08 CS-09 CS-10 CS-11 CS-12 CS-13 CS-14 CS-15 CS-16 CS-17 CS-18 CS-19 CS-20 CS-21 CS-22 CS-23 CS-24 CS-25 CS-26 CS-27 CS-28 CS-29 CS-30 CS-31 CS-32 CS-33

GUIDE TRACKS (3-D)

GUIDE TRACKS
DWG No. S5

NOV

BINDE NDT
INSPECTION & ENGINEERING SERVICES

BOLT INSPECTION REPORT

Client's Name:	Borr Drilling	**Job Number:**		**Report No:**	Binde/Bolts/07-01 **Page No.:**
Site/Vessel Name:	Norve			**Drawing Ref:**	S5
Structural Member:	Dolly Track Derrick Side L12 - 0	**Structure Location:**	Drill Floor	**Photo Ref:**	

Connection Code	Number of Bolts on Connection	Bolt Size	Bolt Head Size (AF)	Bolt Grade	Specific Torque Value	No. of Bolts Checked	Loose Bolts	No. of Bolts Replaced	Comments
CS-0	4	1 Inch	1 5/8 Inch	A325	508 ft lbs	4	0	N/A	
CS-1	4	1 Inch	1 5/8 Inch	A325	508 ft lbs	4	0	N/A	
CS-2	6	1 Inch	1 5/8 Inch	A325	508 ft lbs	6	0	N/A	
CS-3	10	1 Inch	1 5/8 Inch	A325	508 ft lbs	10	0	N/A	
CS-4	4	1 Inch	1 5/8 Inch	A325	508 ft lbs	4	1	N/A	Found loose and fastened to ft-lbs val.
CS-5	6	1 Inch	1 5/8 Inch	A325	508 ft lbs	6	0	N/A	
CS-6	10	1 Inch	1 5/8 Inch	A325	508 ft lbs	10	0	N/A	
CS-7	4	1 Inch	1 5/8 Inch	A325	508 ft lbs	4	1	N/A	Found loose and fastened to ft-lbs val.
CS-8	6	1 Inch	1 5/8 Inch	A325	508 ft lbs	6	0	N/A	
CS-9	10	1 Inch	1 5/8 Inch	A325	508 ft lbs	10	0	N/A	
CS-10	4	1 Inch	1 5/8 Inch	A325	508 ft lbs	4	0	N/A	
CS-11	6	1 Inch	1 5/8 Inch	A325	508 ft lbs	6	0	N/A	
CS-12	10	1 Inch	1 5/8 Inch	A325	508 ft lbs	10	0	N/A	
CS-13	4	1 Inch	1 5/8 Inch	A325	508 ft lbs	4	0	N/A	
CS-14	6	1 Inch	1 5/8 Inch	A325	508 ft lbs	6	0	N/A	
CS-15	10	1 Inch	1 5/8 Inch	A325	508 ft lbs	10	0	N/A	
CS-16	4	1 Inch	1 5/8 Inch	A325	508 ft lbs	4	0	N/A	
CS-17	6	1 Inch	1 5/8 Inch	A325	508 ft lbs	6	0	N/A	
CS-18	10	1 Inch	1 5/8 Inch	A325	508 ft lbs	10	0	N/A	
CS-19	6	1 Inch	1 5/8 Inch	A325	508 ft lbs	6	0	N/A	
CS-20	6	1 Inch	1 5/8 Inch	A325	508 ft lbs	6	0	N/A	
CS-21	4	1 Inch	1 5/8 Inch	A325	508 ft lbs	4	0	N/A	
CS-22	6	1 Inch	1 5/8 Inch	A325	508 ft lbs	6	0	N/A	
CS-23	8	1 Inch	1 5/8 Inch	A325	508 ft lbs	8	0	N/A	
CS-24	4	1 Inch	1 5/8 Inch	A325	508 ft lbs	4	0	N/A	
CS-25	8	1 Inch	1 5/8 Inch	A325	508 ft lbs	8	0	N/A	
CS-26	6	1 Inch	1 5/8 Inch	A325	508 ft lbs	6	0	N/A	
CS-27	6	1 Inch	1 5/8 Inch	A325	508 ft lbs	6	0	N/A	
Total	178					178	0		

BOLT INSPECTION REPORT

Client's Name:	Borr Drilling	**Job Number:**		**Report No:** Binde/Bolts/07-01	**Page No.:**
Site/Vessel Name:	Norve			**Drawing Ref:** S$	
Structural Member:	Dolly Track Derrick Side L12 - 0	**Structure Location:**	Drill Floor	**Photo Ref:**	

Connection Code	Number of Bolts on Connection	Bolt Size	Bolt Head Size (AF)	Bolt Grade	Specific Torque Value	No. of Bolts Checked	Loose Bolts	No. of Bolts Replaced	Comments
CS-28	8	1 Inch	1 5/8 Inch	A325	508 ft lbs	8	0	N/A	
CS-29	8	1 Inch	1 5/8 Inch	A325	508 ft lbs	8	0	N/A	
CS-30	8	1 Inch	1 5/8 Inch	A325	508 ft lbs	8	0	N/A	
CS-31	8	1 Inch	1 5/8 Inch	A325	508 ft lbs	8	0	N/A	
CS-32	8	1 Inch	1 5/8 Inch	A325	508 ft lbs	8	0	N/A	
CS-33	8	1 Inch	1 5/8 Inch	A325	508 ft lbs	8	0	N/A	
CP-0	4	1 Inch	1 5/8 Inch	A325	508 ft lbs	4	0	N/A	
CP-1	4	1 Inch	1 5/8 Inch	A325	508 ft lbs	4	0	N/A	
CP-2	6	1 Inch	1 5/8 Inch	A325	508 ft lbs	6	0	N/A	
CP-3	10	1 Inch	1 5/8 Inch	A325	508 ft lbs	10	0	N/A	
CP-4	4	1 Inch	1 5/8 Inch	A325	508 ft lbs	4	0	N/A	
CP-5	6	1 Inch	1 5/8 Inch	A325	508 ft lbs	6	0	N/A	
CP-6	10	1 Inch	1 5/8 Inch	A325	508 ft lbs	10	0	N/A	
CP-7	4	1 Inch	1 5/8 Inch	A325	508 ft lbs	4	0	N/A	
CP-8	6	1 Inch	1 5/8 Inch	A325	508 ft lbs	6	0	N/A	
CP-9	10	1 Inch	1 5/8 Inch	A325	508 ft lbs	10	0	N/A	
CP-10	4	1 Inch	1 5/8 Inch	A325	508 ft lbs	4	0	N/A	
CP-11	6	1 Inch	1 5/8 Inch	A325	508 ft lbs	6	1	N/A	Found loose and fastened to ft-lbs val.
CP-12	10	1 Inch	1 5/8 Inch	A325	508 ft lbs	10	0	N/A	
CP-13	4	1 Inch	1 5/8 Inch	A325	508 ft lbs	4	1	N/A	Found loose and fastened to ft-lbs val.
CP-14	6	1 Inch	1 5/8 Inch	A325	508 ft lbs	6	0	N/A	
CP-15	10	1 Inch	1 5/8 Inch	A325	508 ft lbs	10	0	N/A	
CP-16	4	1 Inch	1 5/8 Inch	A325	508 ft lbs	4	0	N/A	
CP-17	6	1 Inch	1 5/8 Inch	A325	508 ft lbs	6	0	N/A	
CP-18	10	1 Inch	1 5/8 Inch	A325	508 ft lbs	10	0	N/A	
CP-19	6	1 Inch	1 5/8 Inch	A325	508 ft lbs	6	0	N/A	
CP-20	6	1 Inch	1 5/8 Inch	A325	508 ft lbs	6	0	N/A	
CP-21	4	1 Inch	1 5/8 Inch	A325	508 ft lbs	4	0	N/A	
CP-22	6	1 Inch	1 5/8 Inch	A325	508 ft lbs	6	0	N/A	
CP-23	8	1 Inch	1 5/8 Inch	A325	508 ft lbs	8	0	N/A	
CP-24	4	1 Inch	1 5/8 Inch	A325	508 ft lbs	4	0	N/A	
CP-25	8	1 Inch	1 5/8 Inch	A325	508 ft lbs	8	0	N/A	
CP-26	6	1 Inch	1 5/8 Inch	A325	508 ft lbs	6	0	N/A	
CP-27	6	1 Inch	1 5/8 Inch	A325	508 ft lbs	6	0	N/A	
CP-28	8	1 Inch	1 5/8 Inch	A325	508 ft lbs	8	0	N/A	
CP-29	8	1 Inch	1 5/8 Inch	A325	508 ft lbs	8	0	N/A	
CP-30	8	1 Inch	1 5/8 Inch	A325	508 ft lbs	8	0	N/A	
CP-31	8	1 Inch	1 5/8 Inch	A325	508 ft lbs	8	0	N/A	
CP-32	8	1 Inch	1 5/8 Inch	A325	508 ft lbs	8	0	N/A	
CP-33	8	1 Inch	1 5/8 Inch	A325	508 ft lbs	8	0	N/A	
	274					274	2		

BOLT INSPECTION REPORT

Address: BP 469, Limbe - Cameroon, Central Africa.
Cell: +237-676174124, +237656055894
Landline: +237233711104

PHOTOGRAPHIC REPORT

REPORT NUMBER:	Binde/Bolts/07-01	**PAGE NUMBER:**	
INSPECTED AREA:	Dolly Track	**JOB NUMBER:**	

		
CODE: CS-4	**CODE:** CS-7	**CODE:** AC-27
		
CODE: CS-24	**CODE:** CS28	**CODE:** CS-33

NAME/QUALIFICATIONS OF INSPECTOR:	Obasi Ifeanyi K. IRATA L2 / Inspection Engr.	**NAME OF CLIENT:**	Borr Drilling
SIGNATURE/STAMP OF INSPECTOR:		**SIGNATURE/STAMP OF CLIENT:**	